



## New Techniques for Thermo-electrochemical Analysis of Lithium-ion Batteries for Space Applications

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Presented By  
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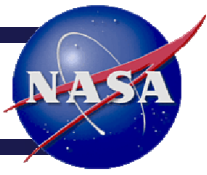
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# Presentation Overview



- Introduction to the Topic
- Lithium-ion Battery (LIB) Charge/Discharge Heat Transfer Mechanisms
- Thermal Desktop Model Development
- Results:
  - Case 1
  - *\*Case 2 Excluded*
  - Case 3
- Conclusion and Future Work
- References
- Disclaimer Statement



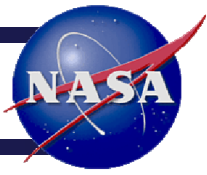
## **Section 1:**

# **Introduction to the Topic**





# Introduction to the Topic



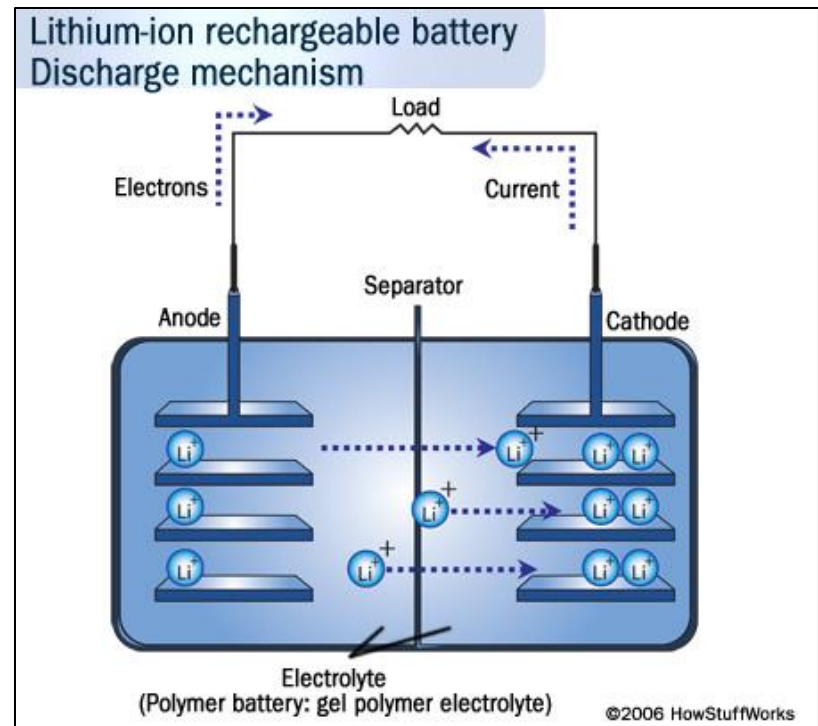
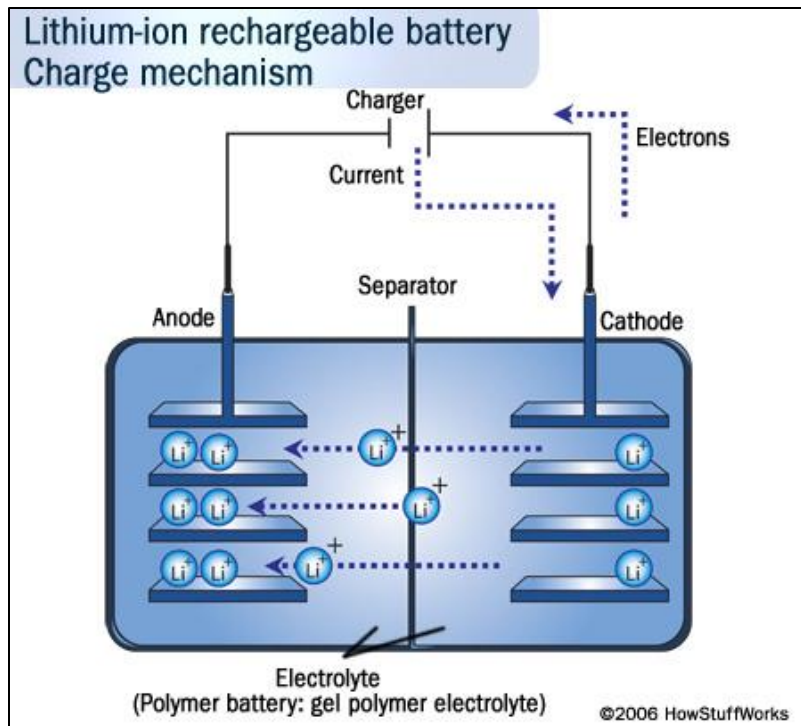
- LIBs are increasing in popularity for space applications because of their superior performance in:
  - Energy density and power density
  - Ionic conductivity
  - Operating and storage temperature ranges
  - Life cycles and shelf life
- LIBs are generally challenged by thermal runaway situations, thermal safety concerns (e.g. Boeing 787 incident in January 2013), and operating/storage temperatures that are exceeded by orbital-space environments
- The selection of LIBs for space applications invokes the need to predict thermal performance in orbital environments; batteries thermal performance is a function of environment and local heating rates
- Note that the thermal analysis of LIBs is not new:
  - Sophisticated numerical methods began in 1985
  - Presently it is well known that the optimal way to perform this type of analysis is through a coupled (or multi-physics) methodology which combines the effects of:
    - Heating through electrochemical reactions
    - Heating through environmental factors
  - This type of analysis is easily conducted for simple thermal environments in multi-physics software like COMSOL; however, implementing orbital environments requires more specialized software (Thermal Desktop (TD), NX Space Systems Thermal, TSS, TRASYS, etc...)
- Research seeks to develop a coupled thermo-electrochemical model in thermal orbital analysis software of a Lithium-ion battery whose local heat generation rate is a function of the environment (orbital or sink based), local temperature, and depth of discharge



## **Section 2:**

# **LIB Charge/Discharge Heat Transfer Mechanisms**

- LIBs store and provide energy through a series of charge/discharge processes that occur through the simultaneous electrochemical reactions between the electrodes and the flow of electrons through a completed circuit
- Typical LIB components: anode, cathode, electrolytic material, separator, and current collectors



Images retrieved from [electronics.howstuffworks.com](http://electronics.howstuffworks.com)

- As with any object, the three modes of heat transfer apply: convection, conduction, radiation
- Local heat generation rate:
  - In 1985 Bernardi et. al. developed a basic equation to represent the local heat generated in the cells of a LIB as a result of electrochemical processes
  - Equation captures heat due to Ohmic losses, charge-transfer at the interface, and mass transfer limitations:

$$q = -IV - \sum_k I_k T^2 \frac{d \frac{U_{k,avg}}{T}}{dT} + \sum_j \frac{d}{dt} \left( \int_{v_i}^- \sum_i c_{ij} R T^2 \frac{\partial}{\partial T} \ln \left( \frac{y_{ij}}{y_{ij}^{avg}} \right) dv_j \right) + \sum_{j,m} \sum_i \left[ \left( \Delta H_{ij \rightarrow m}^* - R T^2 \frac{d}{dT} \ln \left( \frac{\gamma_{i,m}^{avg}}{\gamma_{i,j}^{avg}} \right) \right) \frac{dn_{i,j}}{dt} \right] \quad (1)$$

$$Q_{Total} = I \left( E_{OC} - E - T \frac{\partial E_{OC}}{\partial T} \right) \quad (2)$$

- I is the total current (constant value)
- $E_{OC}$  is the open circuit potential (variable value)
- E is the working voltage (variable value)
- T is the local temperature (variable value)





## **Section 3:**

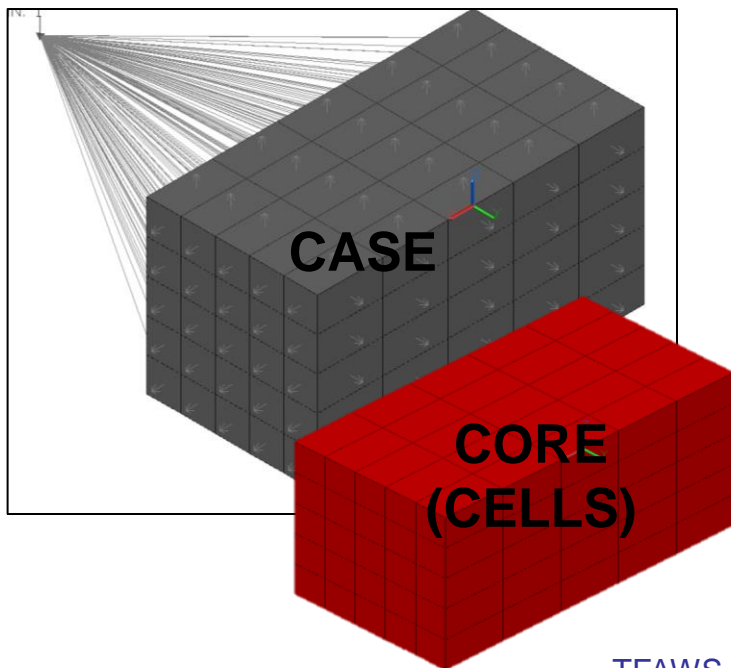
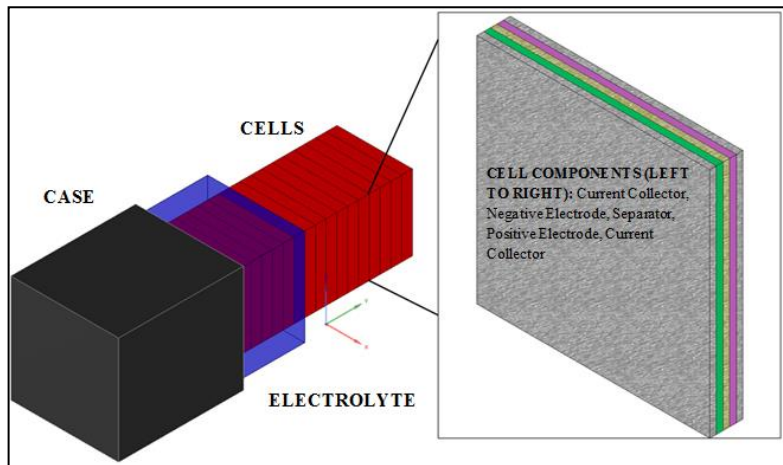
# **Thermal Desktop Model Development**



# Thermal Desktop Model Development



- Before conducting an orbital analysis, development of a simple non-orbital (sink temperature based) TD model of a LIB with Bernardi's equation for local heating was needed
- Chose a convection/radiation and numerically based assessment of a 185 Ah LIB conducted by Chen et. al. (primary source) who also utilized Bernardi's equation for local heating generated through electrochemical processes
  - Several copies are available for those who are interested
- In short, we recreated a previously conducted numerical analysis in TD to determine if TD had the ability to be coupled with thermo-electrochemical math models (i.e. Bernardi's equation)
- Three Cases Analyzed:
  - Case 1: Exact Replication of Chen's Study
  - Case 2: Constant Power Case (No Arrays/Change w/ Time)
  - Case 3: Attempted Improvement to Chen's Study



## Thermal Definition:

- Geometries and material properties provided in table
- Convection represented through a 300 K boundary node connected to the exterior encasement surfaces with a natural convection conductor (4.3-10 W/m<sup>2</sup>K depending on location and DoD)
- External surfaces set to radiate to a 300 K sink temperature
- Assumed 200 W/m<sup>2</sup>/K contact between the core, the electrolytic layer, and the encasement

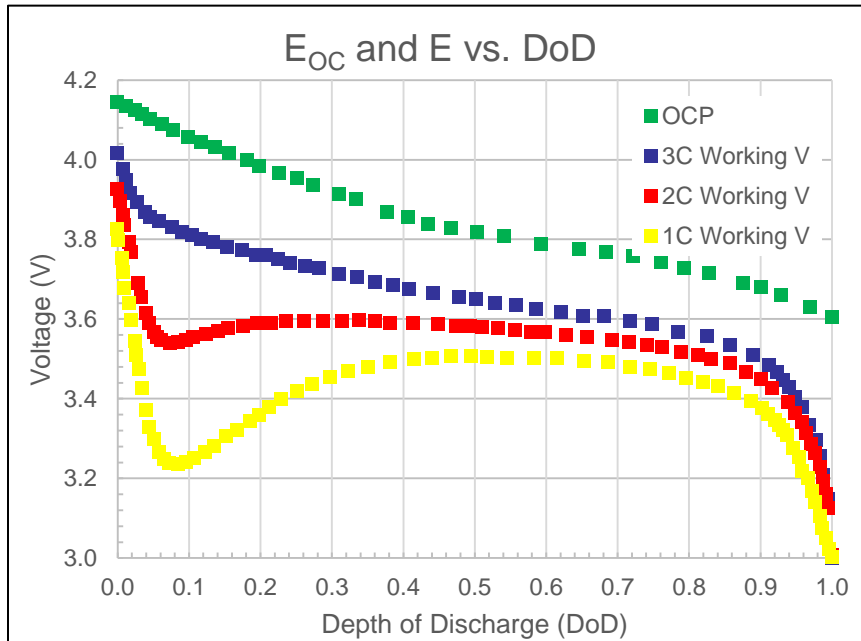
Variable	Density (kg/m <sup>3</sup> )	Heat Capacity (J/kg/K)	Thermal Conductivity (W/m/K)
Aluminum (Encasement)	2770	875	170
Liquid Electrolyte (Contact Layer)	1130	2055	0.60
Core Region (Cells)	3264	1194	1.04, 24.8, 24.8
Variable	Magnitude		Unit
Size of Core Region	19.08 x 10.00 x 10.00		cm*cm*cm
Thickness of Encasement	0.07		cm
Thickness of the Contact Layer	0.05		cm
Ambient Temperature	300		K
Theoretical Capacity	185		Ah
Change in E <sub>OC</sub> vs. Time	0.00022		V/K
Encasement Emissivity	0.25		N/A



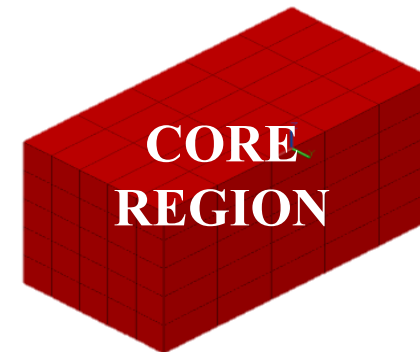
# Thermal Desktop Model Development



- Local heating applied to the 125 “core” region nodes (load divided volumetrically)
- Applying Bernardi’s equation:
  - Current was based on a 185 Ah battery and which discharge case was under consideration
    - 1C = 60 Minutes Discharge Time @ I = 185 A
    - 2C = 30 Minutes Discharge Time @ I = 370 A
    - 3C = 20 Minutes Discharge Time @ I = 555 A
  - Open Circuit Potential and Working Voltages for 1, 2, and 3 C discharge profiles provided in the image below
  - Developed arrays of the voltage vs. DoD location for each discharge case
  - Developed TD logic to update the local heating on the “core” region after every iteration in the solution process
  - \*Case 3 implemented logic to update the local T value of Bernardi’s equation after each iteration

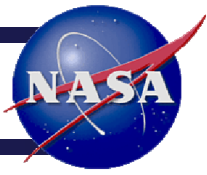


$$Q_{Total} = I \left( E_{OC} - E - T \frac{\partial E_{OC}}{\partial T} \right) \quad (2)$$





# Thermal Desktop Model Development



## Test Case Matrix

Case ID	Case Type	Discharge Rate (C)	Total Discharge Time (s)	Current (A)	Convection (W m <sup>-2</sup> K <sup>-1</sup> )
C1-3C-NAT	Case 1	3	1200	555	Natural
C1-2C-NAT	Case 1	2	1800	370	Natural
C1-1C-NAT	Case 1	1	3600	185	Natural
C1-3C-20	Case 1	3	1200	555	20 (Forced)
C1-3C-50	Case 1	3	1200	555	50 (Forced)
C1-3C-100	Case 1	3	1200	555	100 (Forced)
C1-3C-200	Case 1	3	1200	555	200 (Forced)
C1-3C-300	Case 1	3	1200	555	300 (Forced)
C2-3C-NAT	Case 2	3	1200	555	Natural
C2-2C-NAT	Case 2	2	1800	370	Natural
C2-1C-NAT	Case 2	1	3600	185	Natural
C3-3C-NAT	Case 3	3	1200	555	Natural
C3-2C-NAT	Case 3	2	1800	370	Natural
C3-1C-NAT	Case 3	1	3600	185	Natural
C3-3C-20	Case 3	3	1200	555	20 (Forced)
C3-3C-50	Case 3	3	1200	555	50 (Forced)
C3-3C-100	Case 3	3	1200	555	100 (Forced)
C3-3C-200	Case 3	3	1200	555	200 (Forced)
C3-3C-300	Case 3	3	1200	555	300 (Forced)

- **Case 1: Exact Replication of Chen's Study**
  - $E_{OC}$  and  $E$  update in the  $Q$  equation (Bernardi's) after each iteration
  - $I$ ,  $T$ , and  $\frac{\partial E_{OC}}{\partial T}$  held constant
- **Case 2: No-Logic, Constant/Averaged Local Heating Applied**
  - Constant local heating applied based on average of entire DoD
- **Case 3: Attempted Improvement to Chen's Numerical Thermal Model**
  - $EOC$ ,  $E$ , and  $T$  update in  $Q$  equation (Bernardi's) after each iteration
  - Updated thermophysical properties to include an electrolytic layer between the electrodes

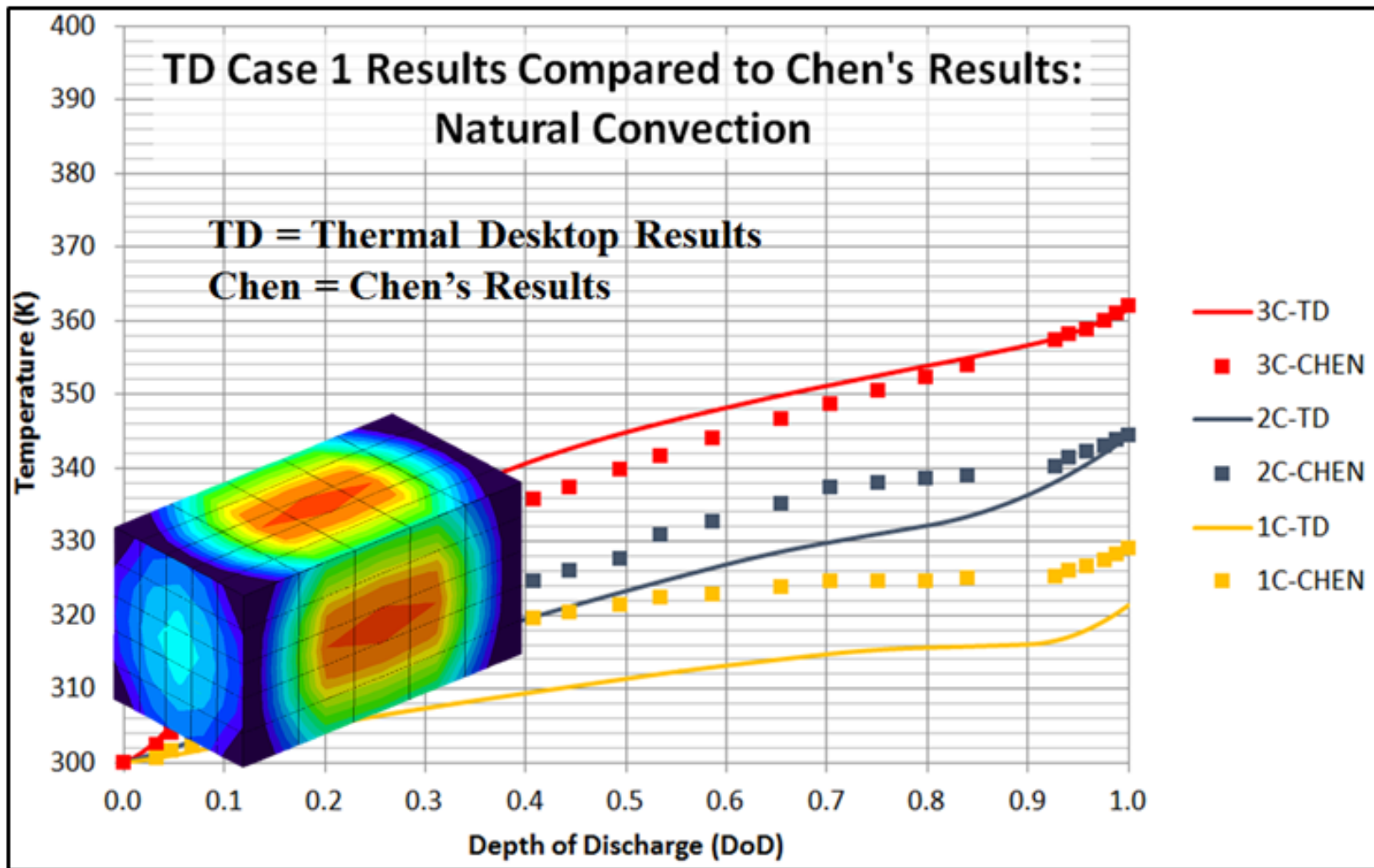
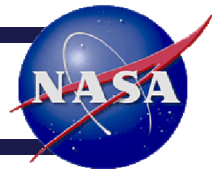


## **Section 4:**

# **Thermal Desktop Results**



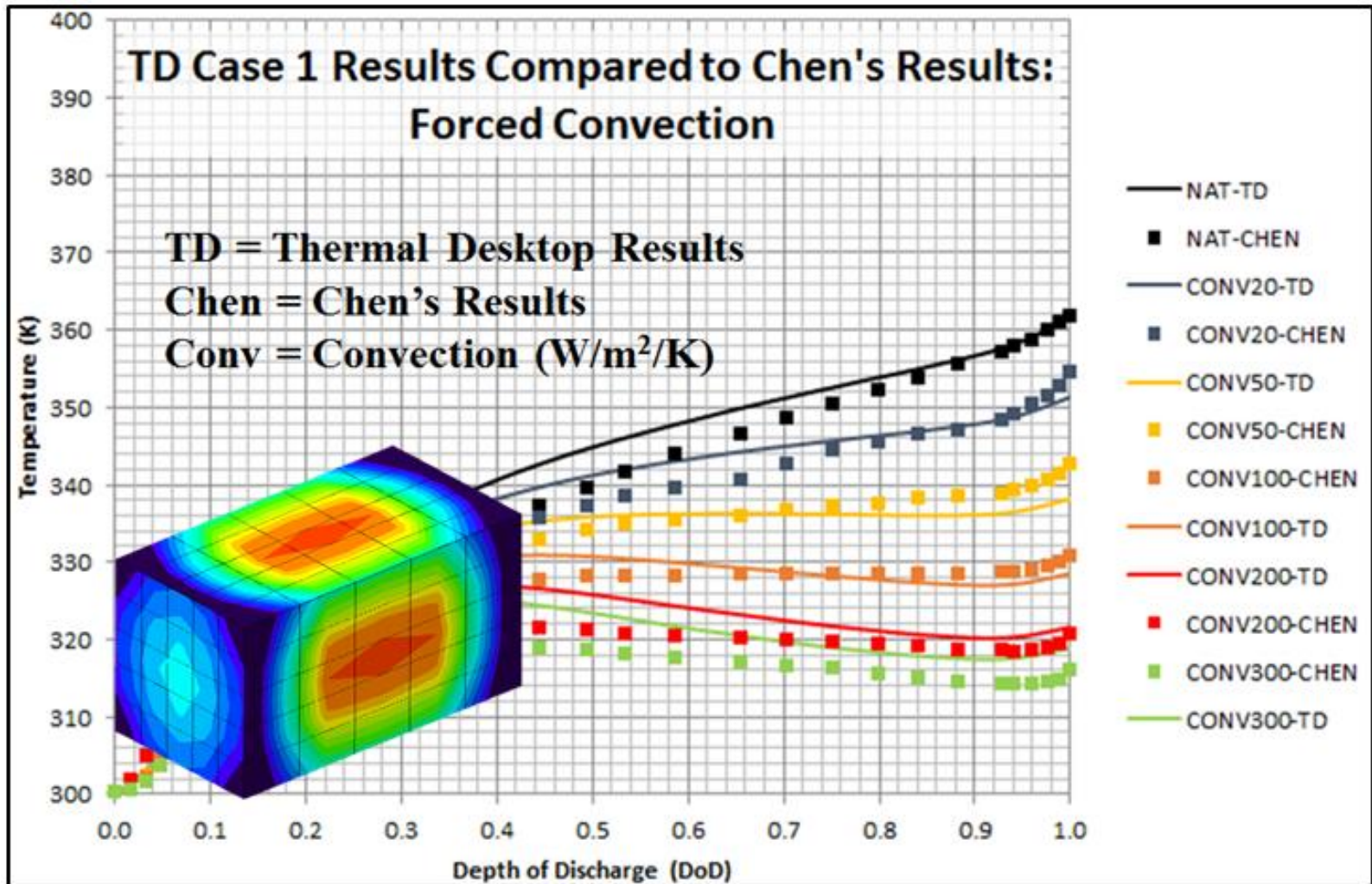
# Case 1 Natural Convection Results







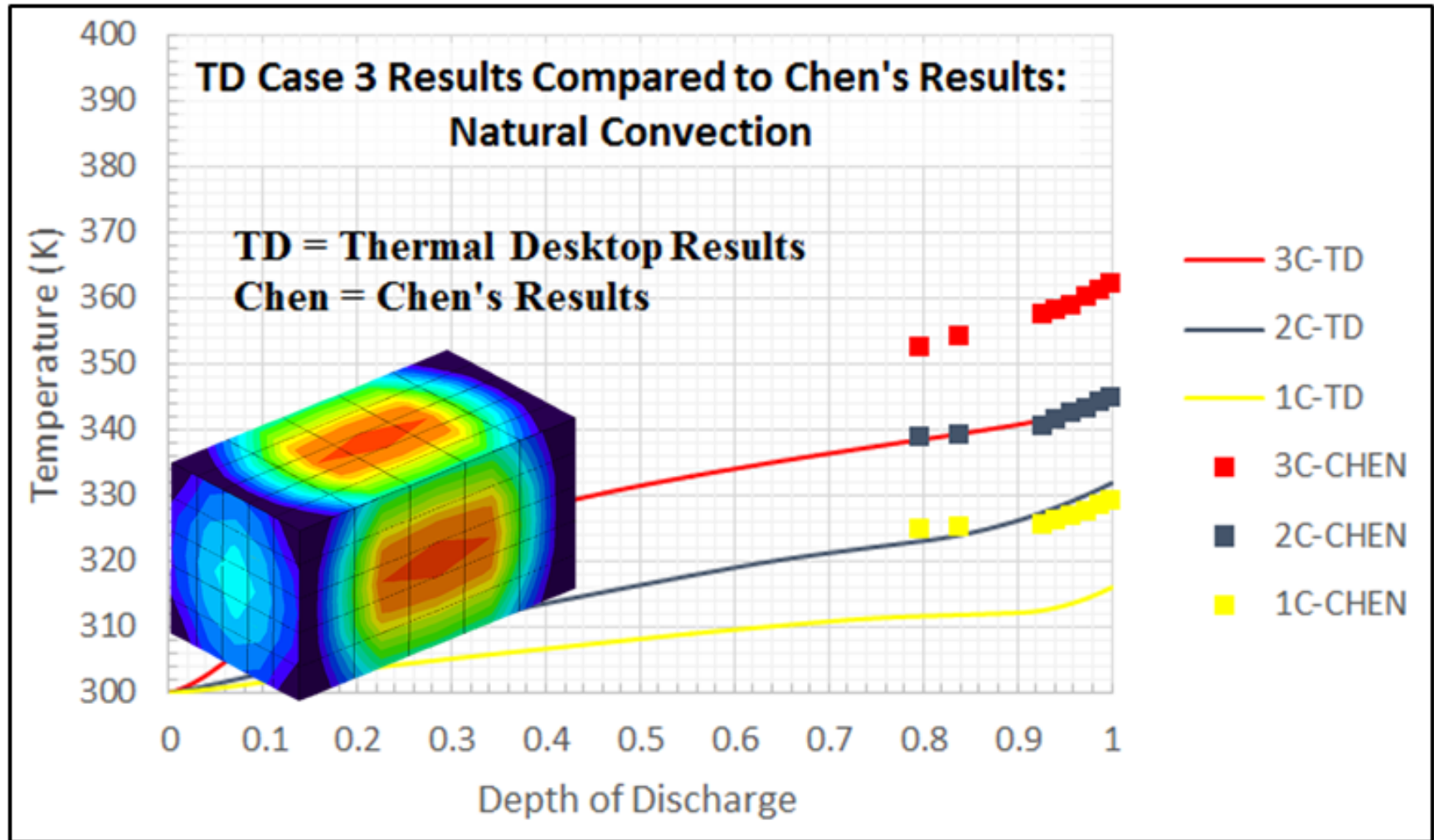
# Case 1 Forced Convection Results





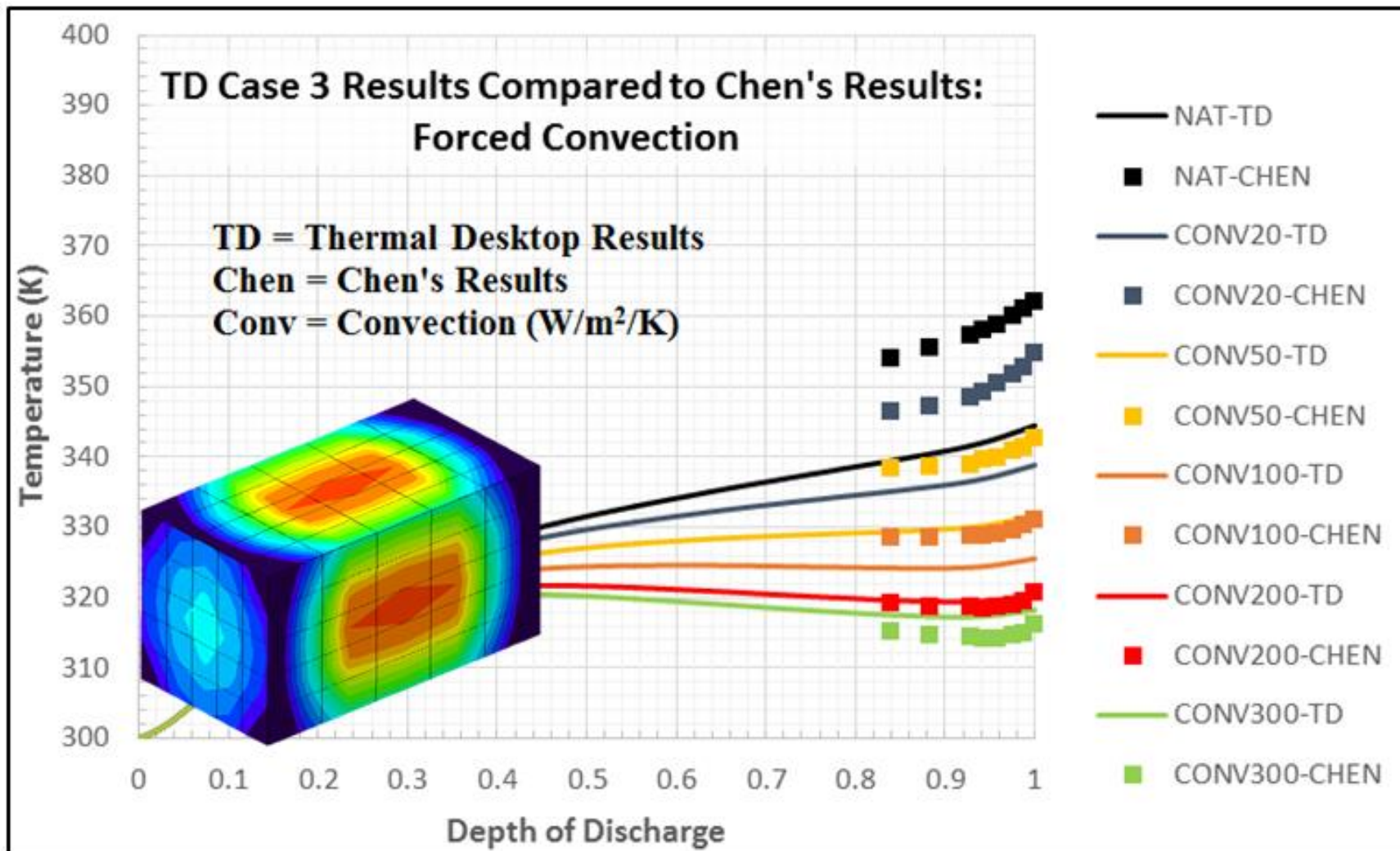
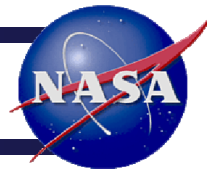


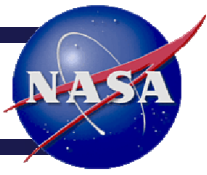
# Case 3 Natural Convection Results





# Case 3 Forced Convection Results





## **Section 5:**

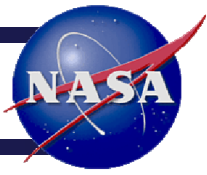
# **Conclusion and Future Work**



# Conclusion and Future Work



- The overall goal of this study was achieved:
  - Replicated the numerical assessment performed by Chen et. al. (2005)
  - Displayed the ability of Thermal Desktop to be coupled with thermo-electrochemical analysis techniques such that the local heat generated on the cells is a function of the model itself using logic blocks and arrays
- Differences in the TD temperature vs. depth of discharge profiles and Chen's was most likely due to differences in two primary areas:
  - Contact regions and conductance values
  - Differences in density and specific heat values
- The model results are highly dependent on the accuracy of the material properties with respect to the multiple layers of an individual cell
- Future work:
  - **Fall 2013:** Develop and conduct a highly controlled test where all factors are known – replicate test in Thermal desktop – compare to provide final validation of these new techniques
  - **Spring 2014:** Implement these techniques into an orbital model to investigate the effects of this analysis technique combined with orbital analysis techniques
  - **Present to Spring 2014:** Develop a detailed COMSOL model of the Fall 2013 battery and attempt combination with NX Space Systems Thermal
  - **Summer 2014 to Fall 2014:** Explore the following items with the most effective model:
    - Predict beta angles and solar conditions which could invoke a thermal run-away condition
    - Implement thermal considerations into the design of the battery rather than waiting until the battery is complete
    - Parametric studies exploring the impact of materials variations
    - Develop combinations of charge/discharge cycles to minimize the need for passive/active thermal control



## Section 6: References



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