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**TEST/ANALYSIS PROGRAM**

**TO DEMONSTRATE**

**IMPROVED VIBROACOUSTIC TEST  
SPECIFICATION & PRACTICE**

by

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# Outline

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- OBJECTIVES
- DAMAGE POTENTIAL APPROACH
- TEST PROGRAM
- INITIAL RESULTS
- PLANS

# OBJECTIVES

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- DEMONSTRATE DEGREE OF CONSERVATISM IN TRANSLATING NONSTATIONARY FLIGHT DATA INTO A STATIONARY TEST SPECIFICATION
  - CONVENTIONAL *MAXIMAX* PRACTICE (*MM* TEST)
  - PROPOSED *DAMAGE-POTENTIAL* PRACTICE (*DP* TEST)
- INVESTIGATE OPTIMIZATION OF *DP* TEST DURATION
- DETERMINE FLIGHT-FLIGHT VARIABILITY
  - BASIS FOR STATISTICAL ESTIMATES OF ACCEPTANCE & QUALIFICATION TEST LEVELS

# IMPORTANCE OF A DAMAGE POTENTIAL TOOL

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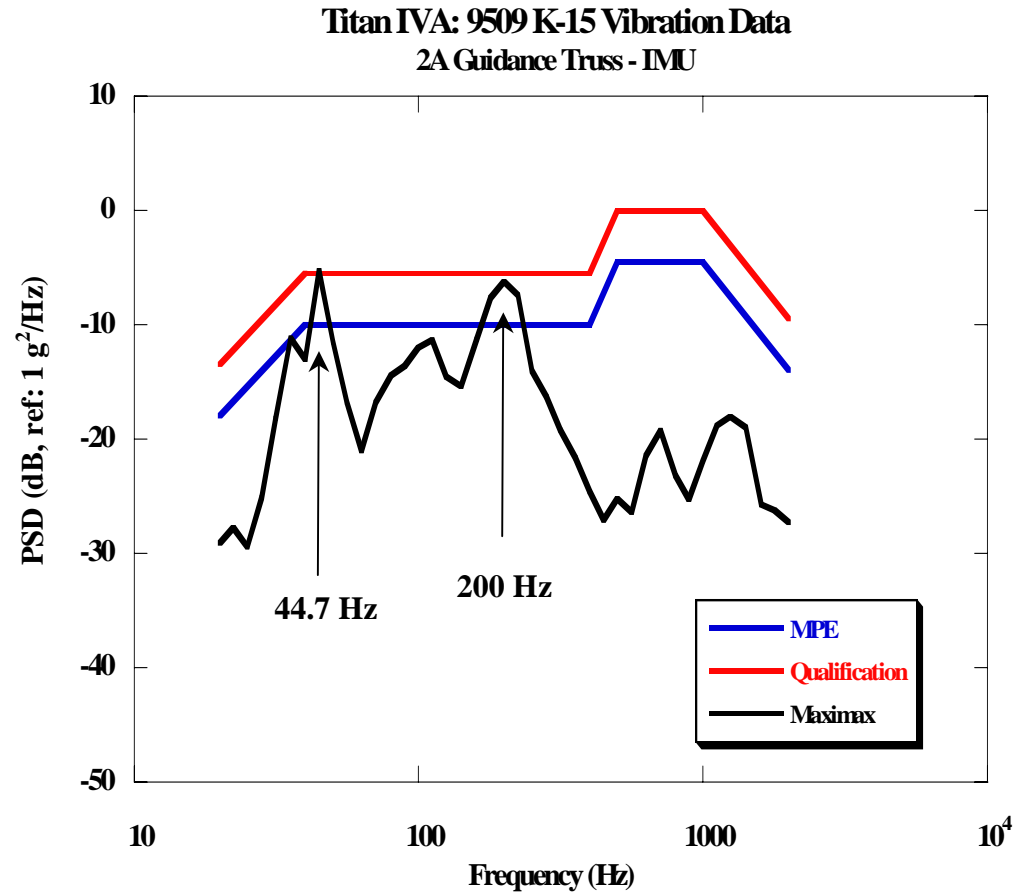
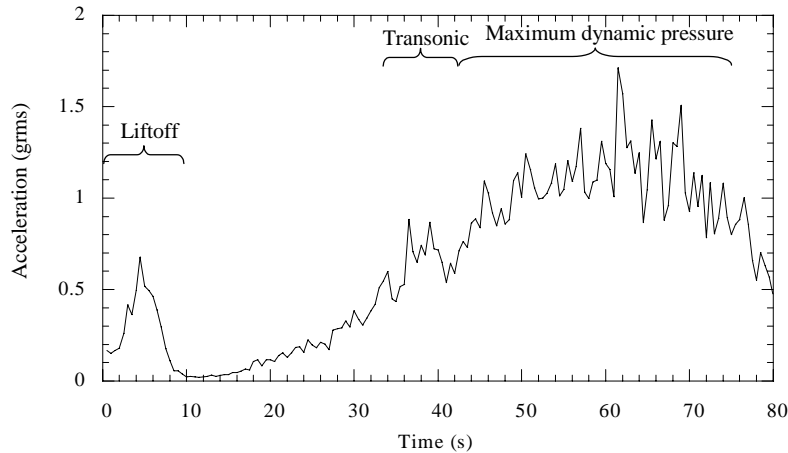
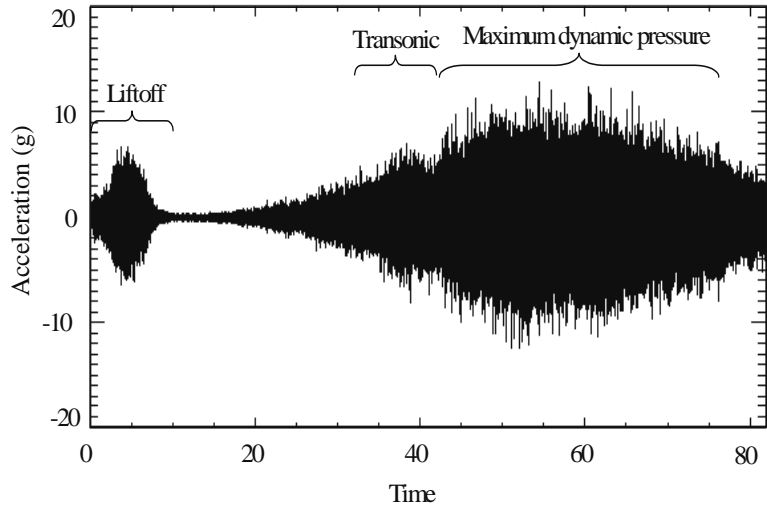
- ENABLES PERCEPTIVE RISK MANAGEMENT REGARDING QUALIFICATION ADEQUACY
  - WHEN CONVENTIONAL DATA ANALYSIS (*MM*) YIELDS MUCH HIGHER THAN EXPECTED LEVEL
  - WHEN VEHICLE CHANGE OR HARDWARE RELOCATION LEADS TO INCREASED VIBRATION
  - WHEN USING COTS HARDWARE
- IMPROVES ABILITY TO ESTABLISH MORE REALISTIC TEST REQUIREMENTS
  - ENABLES QUANTIFICATION OF MARGINS DEMONSTRATED BY TEST

# DAMAGE POTENTIAL CONCEPT

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- PYROSHOCK
  - *SHOCK RESPONSE SPECTRUM (SRS)* INTRODUCED IN 1962
  - RATIONALE: DAMAGE POTENTIAL RELATES TO PEAK RESPONSE OF HARDWARE RESONANCES
- NONSTATIONARY RANDOM VIBRATION
  - MOTIVATION: BELIEF THAT *MAXIMAX PSD* IS UNREASONABLY CONSERVATIVE (TITAN IV EXPERIENCE)
  - *DAMAGE POTENTIAL (DP)* INVESTIGATION BEGUN ABOUT 10 YEARS AGO
  - RATIONALE: EXTENSION OF *SRS* TO INCLUDE FATIGUE POTENTIAL & UNCERTAINTIES IN DAMPING & FATIGUE LAW

# EXAMPLE OF CONVENTIONAL APPROACH



# DP APPROACH STATUS

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- DATA ANALYSIS TECHNIQUE DEVELOPED
  - OPERATIONAL AT AEROSPACE CORP.
  - INCORPORATED IN VISPERS (demo in June at Workshop)
- JOURNAL PUBLICATION IN 2003
  - THEORY AND RESULTS OF APPLICATION TO TITAN VIBRATION AND ACOUSTIC DATA (AIAA J. SPACECRAFT & ROCKETS, vol. 40, no. 2, 2003)
- TEST PROGRAM BEGUN IN LAST QUARTER OF 2004

# TEST PROGRAM

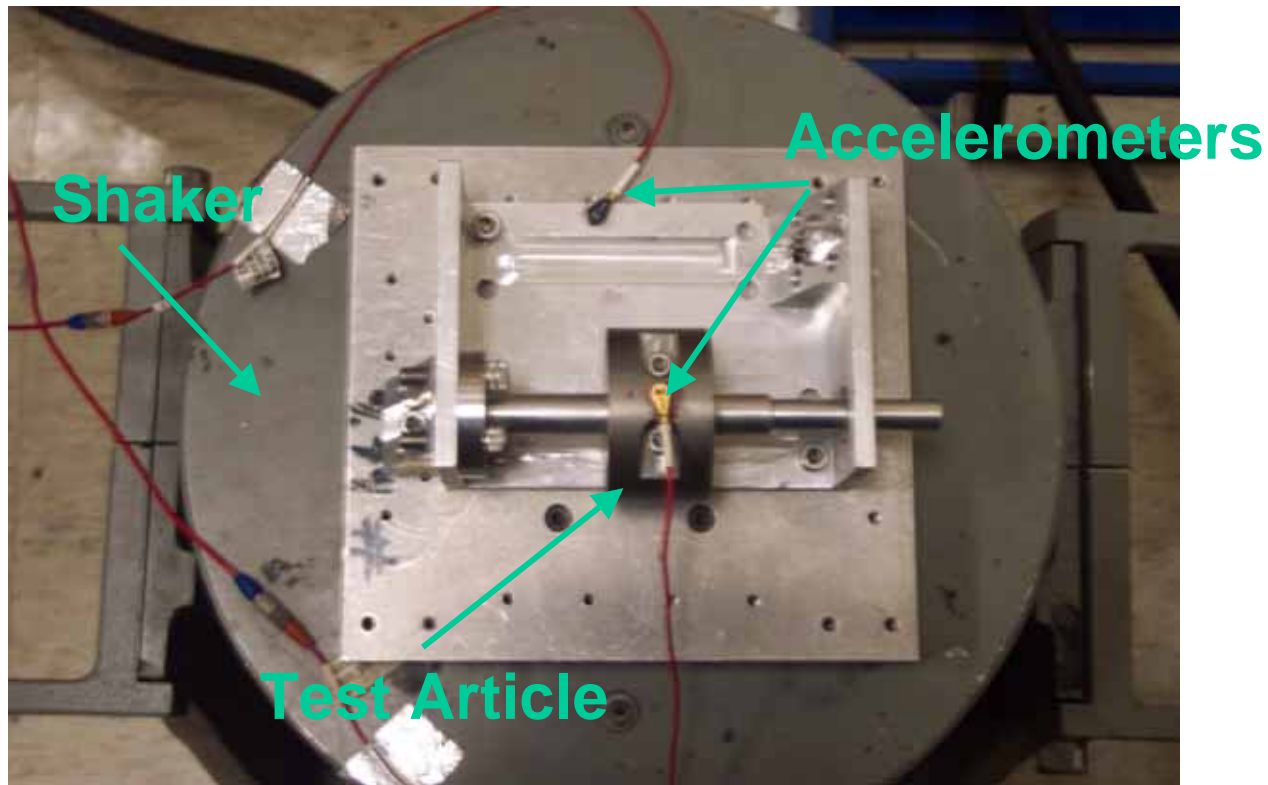
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- TEST SURPLUS FLIGHT HARDWARE
- INPUT NONSTATIONARY (FLIGHT) VIBRATION & CORRESPONDING STATIONARY TESTS
  - BASED ON *MAXIMAX* & PROPOSED *DAMAGE POTENTIAL* PRACTICE
  - INSTRUMENT INTERNAL RESPONSES & RELATE TEST TO FLIGHT SEVERITY
- INVESTIGATE OPTIMIZATION OF *DP* TEST DURATION



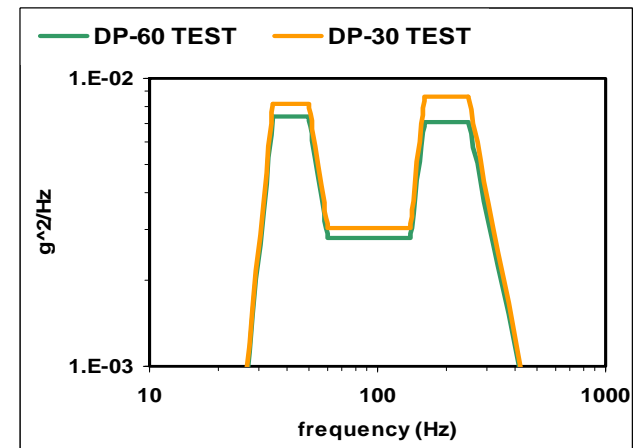
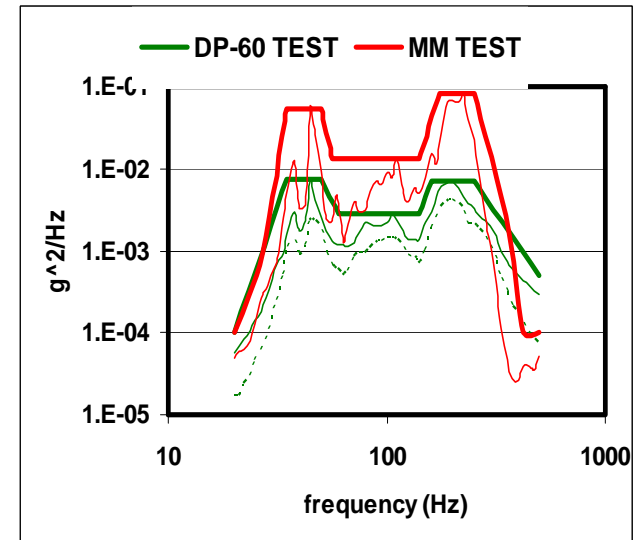
# INITIAL TEST ARTICLE

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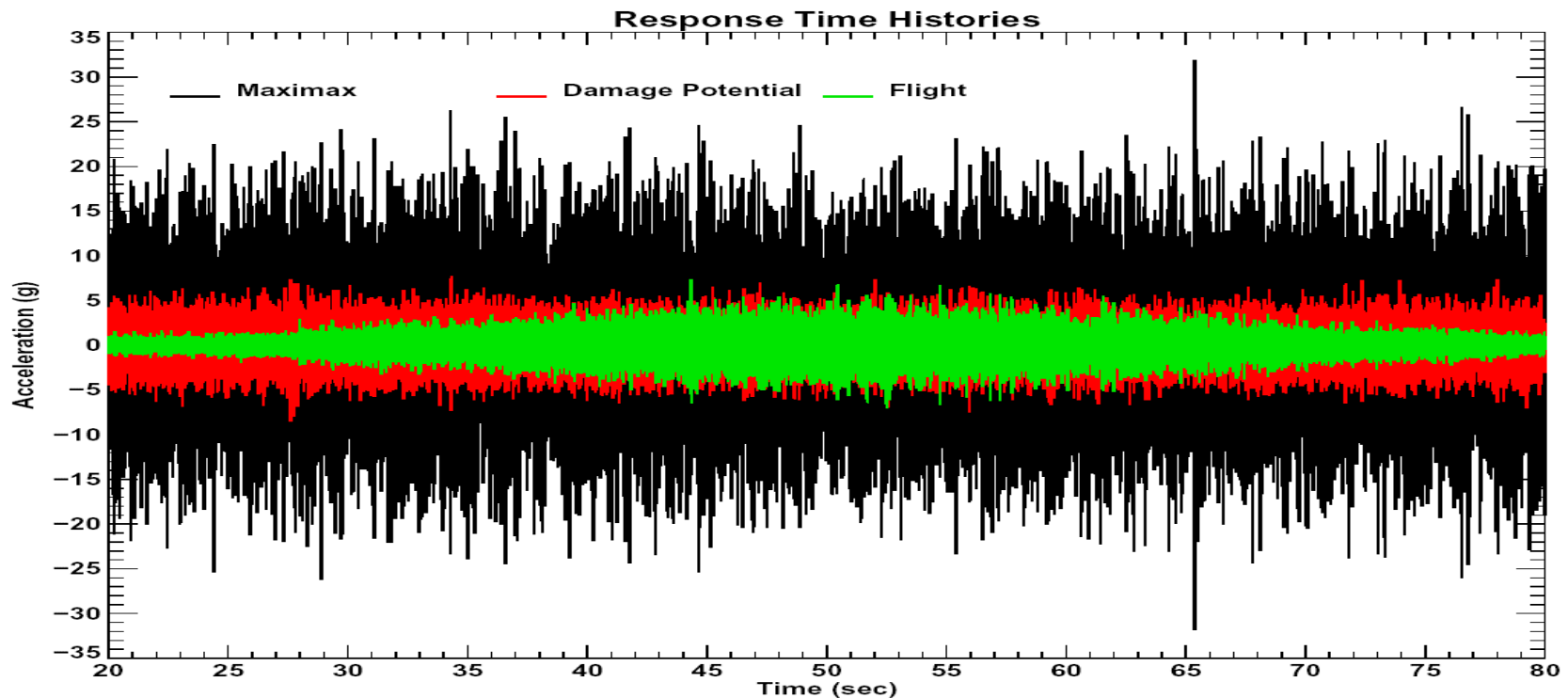
# TEST SPECTRA FOR A COMMON NONSTATIONARY INPUT

- *DP* TEST SPECTRUM ENVELOPES UNCERTAINTIES IN *Q* & FATIGUE LAW
  - FOR A SELECTED TEST DURATION
  - *MAXIMAX* TEST SPECTRUM INDEPENDENT OF TEST DURATION
- *DP* SPECTRUM FOR 60-SEC TEST WELL BELOW THE *MM* SPECTRUM
  - 11 dB HIGHER AT 200 Hz
- *DP* SPECTRUM FOR 30-SEC TEST SLIGHTLY HIGHER THAN 60-SEC TEST
  - 0.9 dB HIGHER AT 200 Hz
  - EVALUATION OF DAMAGE POTENTIAL IS IN PROCESS



# RESPONSES DURING 60-SECOND STATIONARY TESTS VS RESPONSE TO FLIGHT INPUT

- MAXIMUM RESPONSE FOR *DP-60* CLOSE TO THAT FROM FLIGHT INPUT
- MUCH HIGHER RESPONSE DUE TO *MAXIMAX BASED* INPUT



# FUTURE WORK

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- OBTAIN SURPLUS FLIGHT UNITS FROM TITAN PROGRAM
  - IDENTIFY MAJOR INTERNAL RESONANCES
  - PLACE ACCELEROMETERS AT A HIGH RESPONSE LOCATION FOR EACH RESONANCE
  - PERFORM NONSTATIONARY AND STATIONARY TESTS
  - MEASURE RESPONSES, EVALUATE *DP* & *MM* BASED TESTS FOR DEGREE OF CONSERVATISM
- CURRENT STATUS
  - FIRST FLIGHT UNIT ON HAND & IN PREPARATION FOR TEST
  - PLAN REPORT OF RESULTS AT *SPACECRAFT & LAUNCH VEHICLE DYNAMIC ENVIRONMENTS WORKSHOP* (JUNE 2005)
- PLAN TO TEST SECOND FLIGHT UNIT BY 30 SEP 2005