



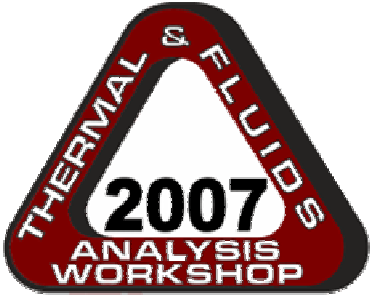
**Thermal Cooling Design of an Electronic  
Component using Coupled Conduction, Three  
Dimensional Convection (CFD), and Radiation Heat**

**Transfer Finite Element**

**Venkatacha Parameswaran**

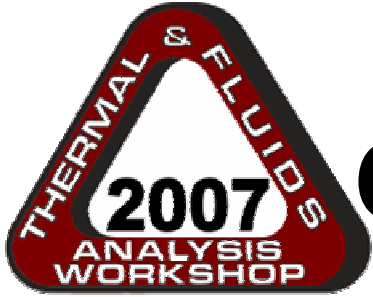
**Boeing**

**3370 Miraloma Av, Anaheim, CA 92806**



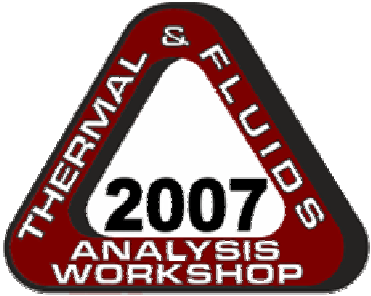
# Abstract

- **This paper attempts to explain the concurrent thermal design of an electronic component assembly, involving coupled conduction convection, and radiation analysis**
- **I-DEAS/TMG/ESC software is used to demonstrate the technique**



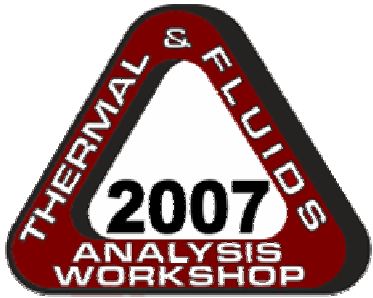
# Concurrent Engineering

- **In concurrent engineering, various engineering disciplines work together in unison to come up with an optimum design**
- **This eliminates redesigns and waste.**
- **Generally designs are created and owned by mechanical design organizations based on compromises among various engineering disciplines**



# Implementation

- **Designs are assemblies, sub-assemblies, or LRUs, and parts created in a CAD design tool**
- **This is then imported into the analysis tool suite**
- **Only parts, sub-assemblies that are deemed to be important for thermal analysis are selected**
- **Such parts can be selected by the use of prune features in IDEAS from the assembly hierarchy**
- **This involves the use of assembly tree structure**

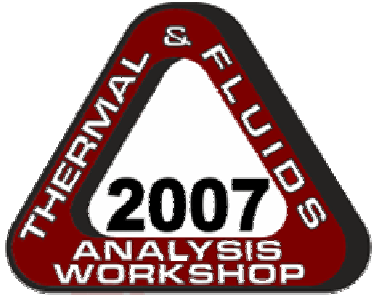


# Parts Selection

The screenshot shows a software window titled "Hierarchy" with a blue title bar. The window contains a toolbar with various icons, a list of parts, and a grid of icons on the right side. The list of parts is as follows:

- FAB-T 7.17.06
- Yoke Assembly
  - Yoke Weldment
    - Bearing doubler plate (Pruned-Local)
    - HD Tube
      - Part2 (Pruned-Local)
      - Part3 (Pruned-Local)
      - Part4 (Pruned-Local)
      - Part5 (Pruned-Local)
      - Part6 (Pruned-Local)
      - Part5 (Pruned-Local)
      - Part7 (Pruned-Local)
    - HD Tube (Pruned-Local)
    - Part8 (Pruned-Local)
    - Part9 (Pruned-Local)
    - Part4 (Pruned-Local)
    - Part7 (Pruned-Local)
    - Part10 (Pruned-Local)
    - Part6 (Pruned-Local)
    - Part9 (Pruned-Local)
  - 40 Acuator 2381 SP & Pinion (Pruned-Local)

The window also features a "Selected" counter showing "0", a "Deselect/Dismiss" button, a "<>" button, and a "Dismiss" button at the bottom.

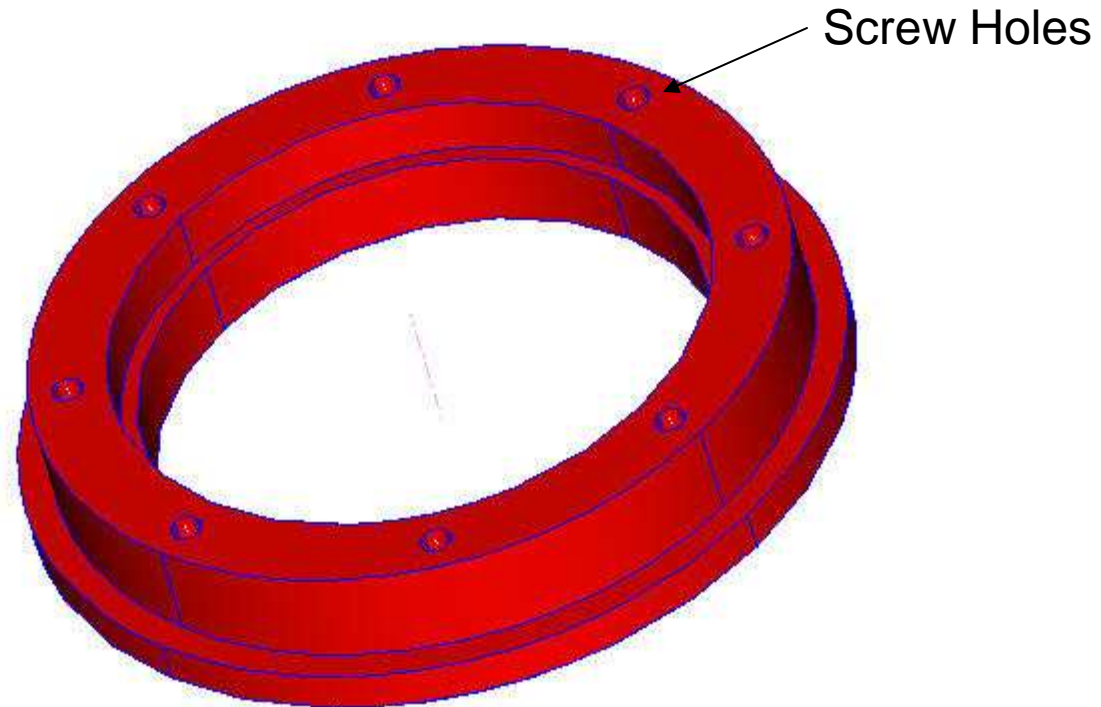


# Idealized part

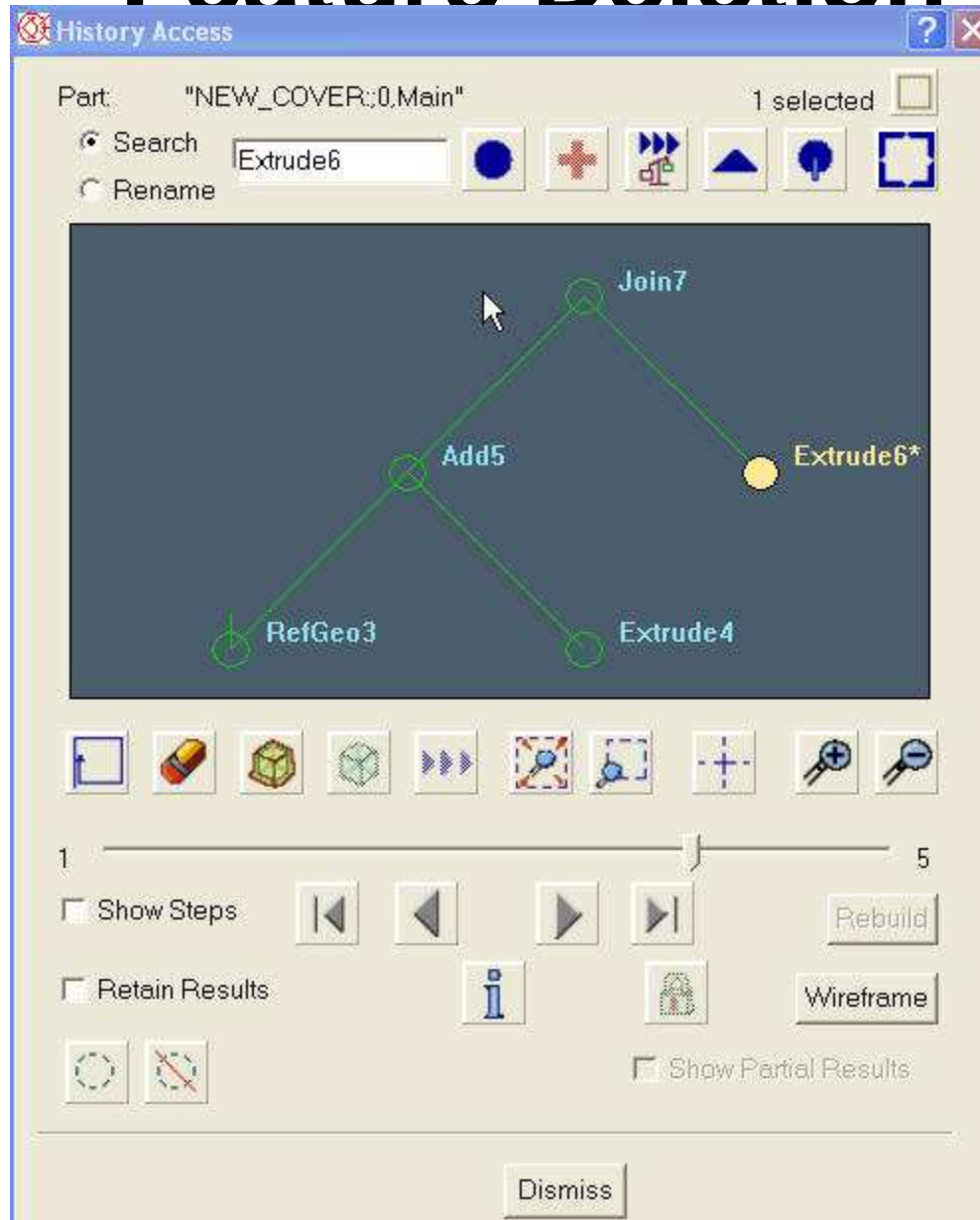
- **After parts are selected unwanted features are removed**
- **Chamfers, holes, fillets and minor details are removed**



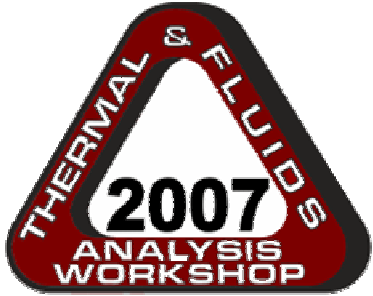
# Part Features



# Feature Deletion

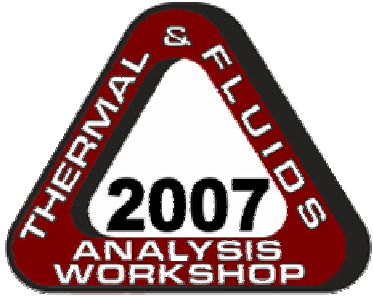






# Meshing and Analysis

- **The parts are then meshed, checked and all the FEMs are combined**
- **Analysis is run, results examined**
- **If it does not meet requirements, modifications made and re-run and recommendations provided**



# Solution

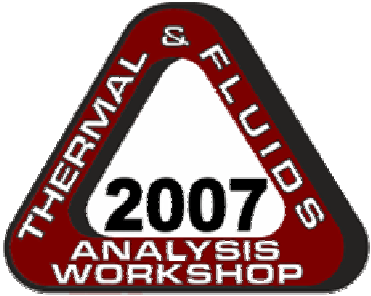
- **Most thermal involves conduction, convection, and radiation.**
- **In many problems use of most commonly used empirical correlations for convection are inadequate**
- **Flow field may be complex and can not be approximated by one dimensional flow field**
- **Thus use of empirical correlations may yield incorrect results**



# Governing Equations

- **3-D Transport equations in fluid:**

- Energy  $\frac{\partial(\rho h)}{\partial t} + \frac{\partial(\rho U_j h)}{\partial x_j} = \frac{\partial(k/C_p \partial(T)/\partial x_j - \rho u_j \underline{h}')}{\partial x_j} + S_h$
- Momentum  $\frac{\partial(\rho h)}{\partial t} + \frac{\partial(\rho U_j h)}{\partial x_j} = \frac{\partial(\mu \{ \partial U_i / \partial x_j + \partial U_j / \partial x_i \} - \rho u_j \underline{u}_i )}{\partial x_j} + S_{U_j}$
- Mass conservation  $\frac{\partial \rho}{\partial t} + \frac{\partial \rho U_j}{\partial x_j} = S$
- Turbulence k-e Model with wall function
- The above are integrated over a finite control volume and difference equations are obtained at various volume centers.
- Requires boundary conditions of surface temperature or flux, which is unknown to be obtained from conduction solution



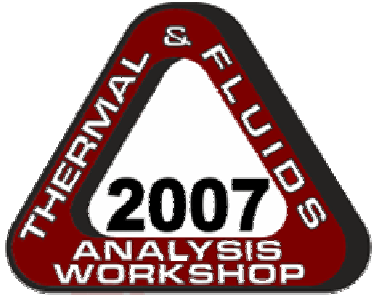
# Governing Equations

- **Conduction Equation:**

- $\partial(\rho C_p T)/\partial t = q + (\partial/\partial x(k\partial T/\partial x) + \partial/\partial y(k\partial T/\partial y) + \partial/\partial z(k\partial T/\partial z))$

- **Boundary Condition: Radiation, Convection**

- Radiation defined in terms of a view-factor, emissivity, and enclosure temperature
  - Convection in terms of a heat transfer coefficient, and fluid temperature, which is unknown and has to be obtained from solution of transport equations



# Turbulence

- The turbulence quantities are related as follows:

- Momentum  $\rho \underline{u}_i \underline{u}_j = \mu_t (\partial U_j / \partial x_j + \partial U_j / \partial x_i )$

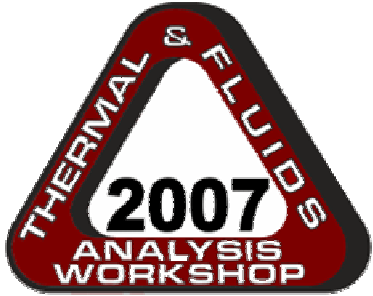
- Energy  $\rho \underline{u}_i \underline{h}' = \mu_t / Pr_t (\partial T / \partial x_j)$

- Viscosity  $\mu_t = C_\mu k / \varepsilon$



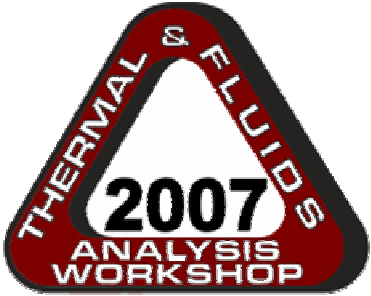
# Wall Relationship

- Near wall relationship
  - $y^+ = \rho u_* y / \mu$ ,  $\tau_w = \rho u_*^2$
  - Log law  $u^+ = u_f / u_* = 1/\kappa \log(y^+ E)$
  - The above defines wall shear
  - The wall flux  $q_w = k(T_w - T_f)/y_f$
  - Defining  $T^+ = \rho C_p u_* (T_w - T_f) / q_w$ ,  $R = Pr y^+$ ,  
 $\text{Tau} = 0.01 (Pr y^+)^4 / (1 + 5 Pr^3 y^+)$
  - $T^+ = R e^{-\text{Tau}} + (1/\kappa \log R + C) e^{-\text{Tau}}$



# Wall Relationship

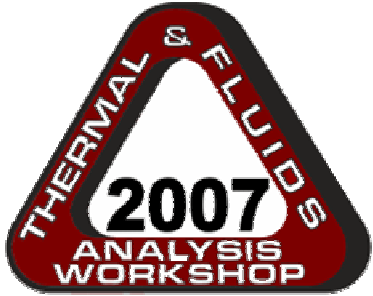
- Van Driest damping factor is used for nodes close to the wall



# Boundary Condition

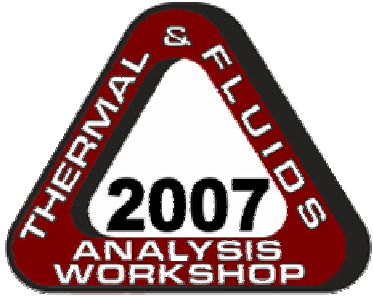
- For an infinitesimal control volume around the solid/liquid interface the energy flux should balance
- $Q = kdT/dn \text{ (solid)} = KdT/dn \text{ (Liquid)}$
- The above formulation couples the conduction convection transport and generally written as  $h(T_w - T_f)$ , where  $T_w$  is the surface temperature and  $T_f$  the fluid temperature





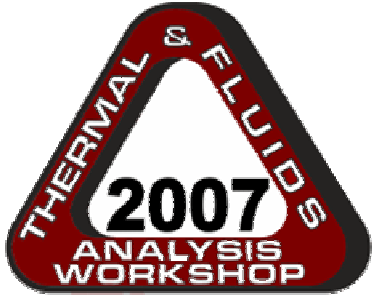
# Example

- **The following examples demonstrates the principle**
- **It does not represent any real component, used for illustration only**



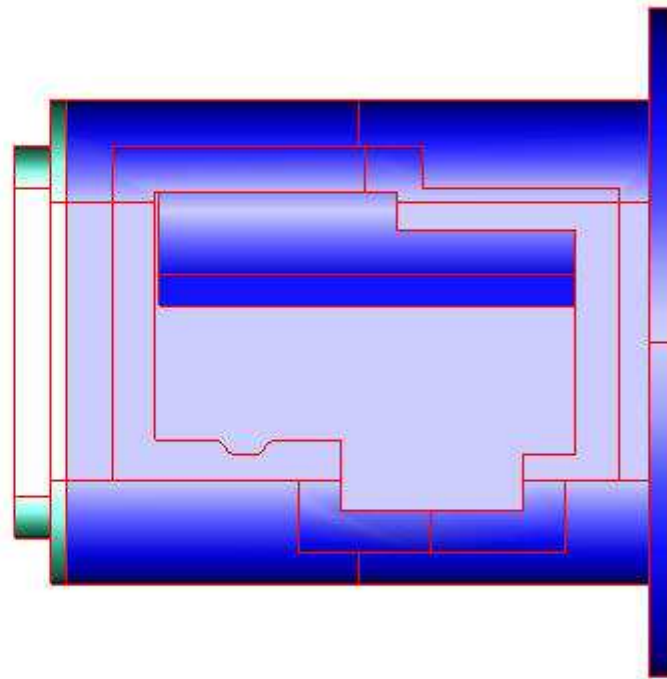
# Result

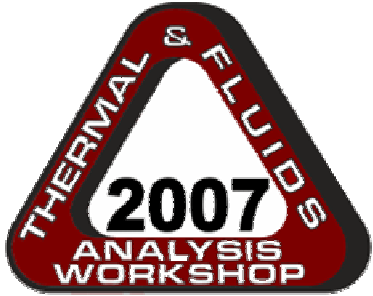
- **Helps designing the air intake, outlet for optimum performance**
- **Automatically calculates the heat transfer without relying on empirical formulation**



# Component

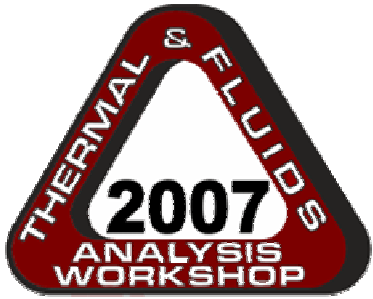
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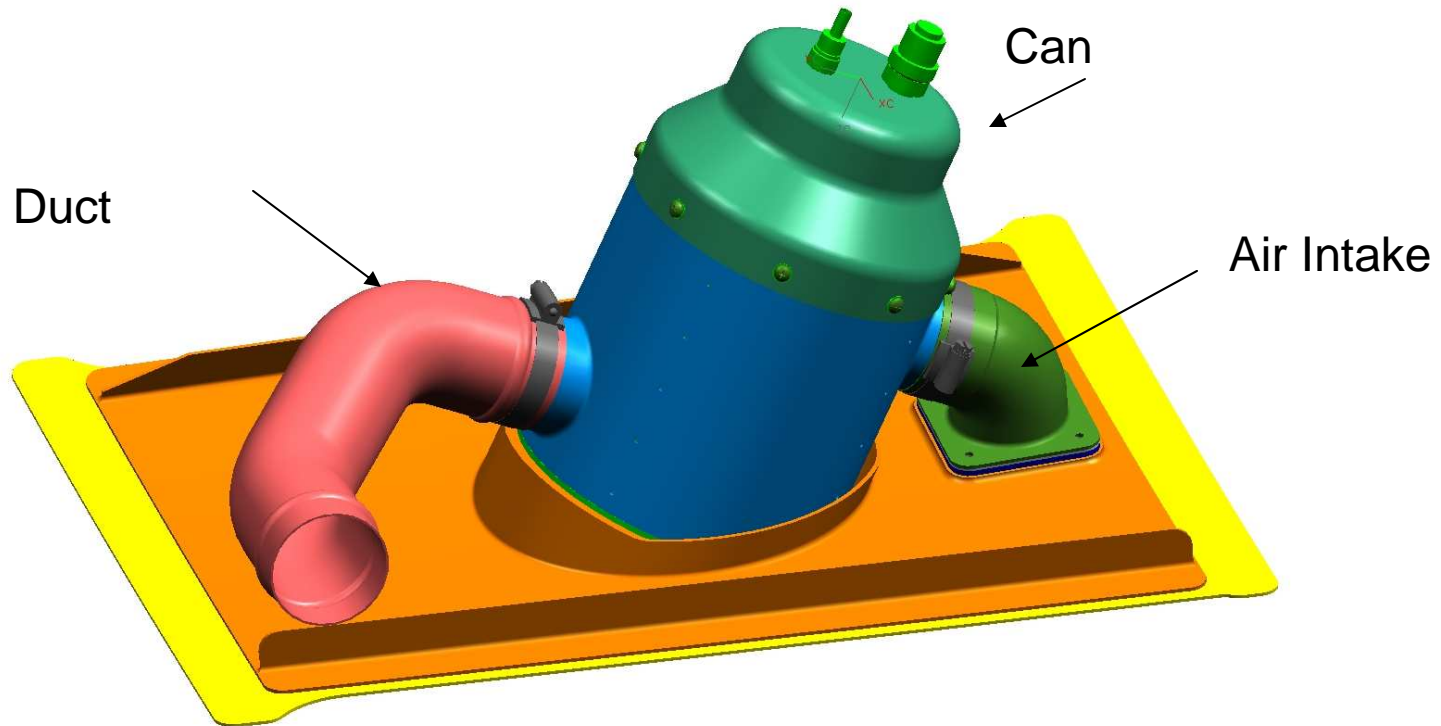


# Challenges in Design

- **Component has parts dissipating heat at various locations**
- **Subjected to solar load**
- **Internal air convection whose temperature distribution is unknown**
- **External air convection with a known temperature**
- **Sensor should cool to a mount temperature  $<$  required limit**
- **Low DT**

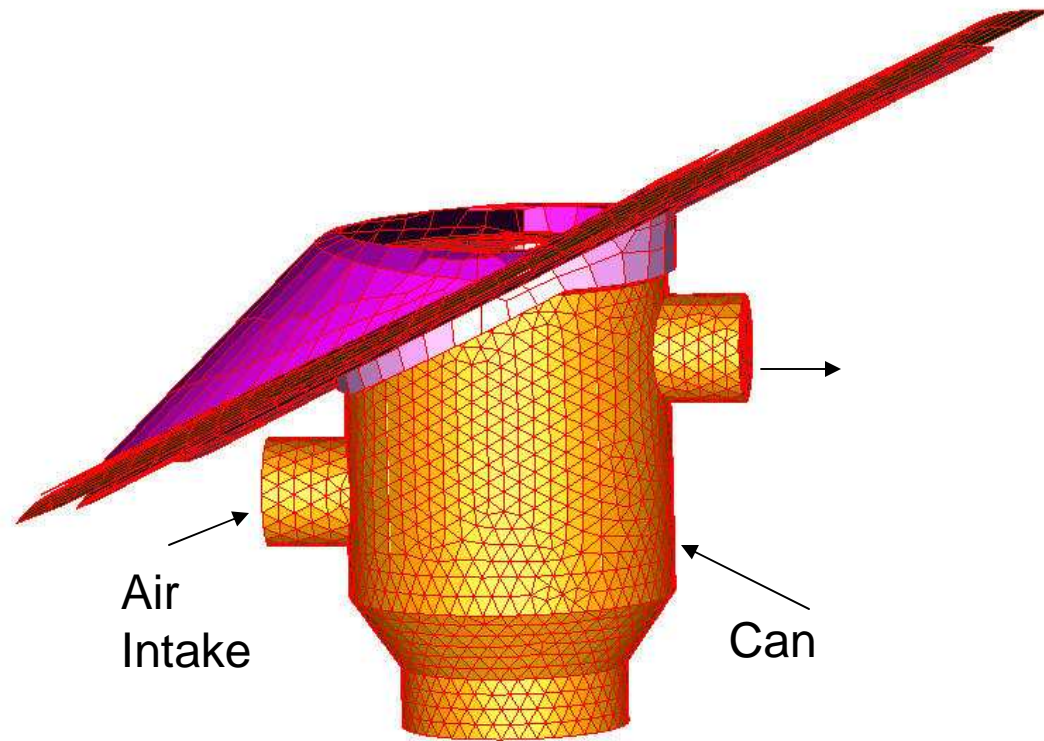


# Cooling Configuration



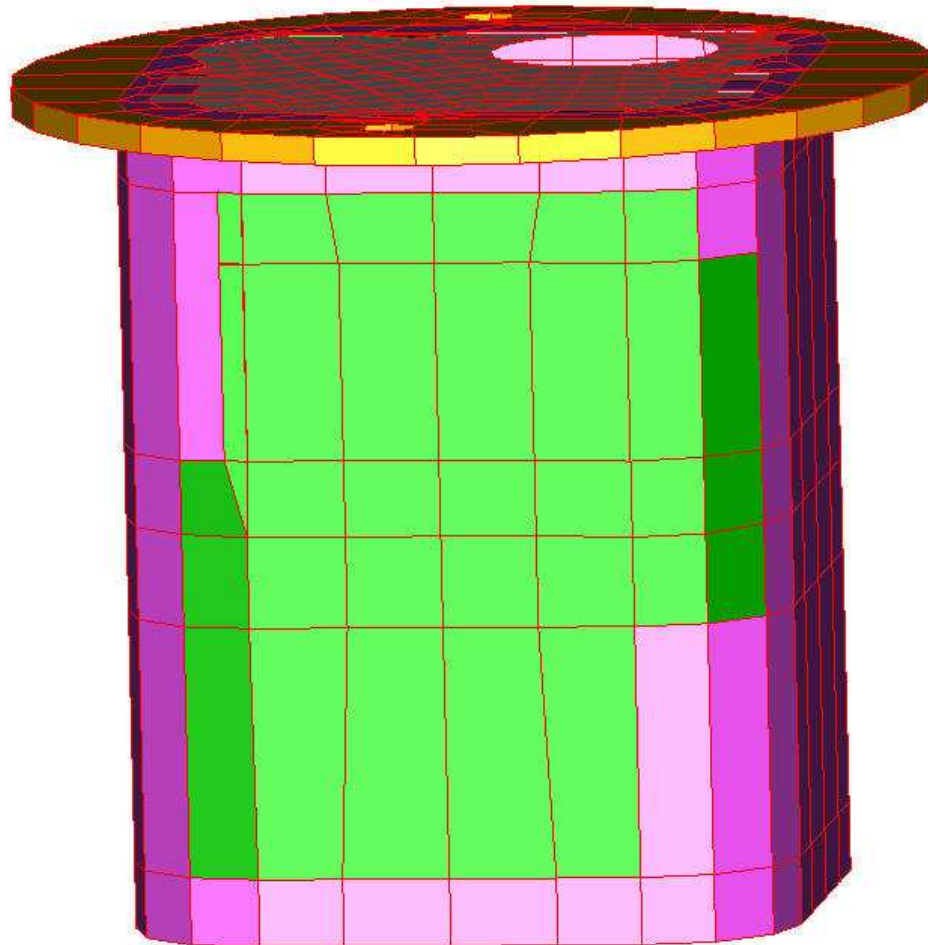


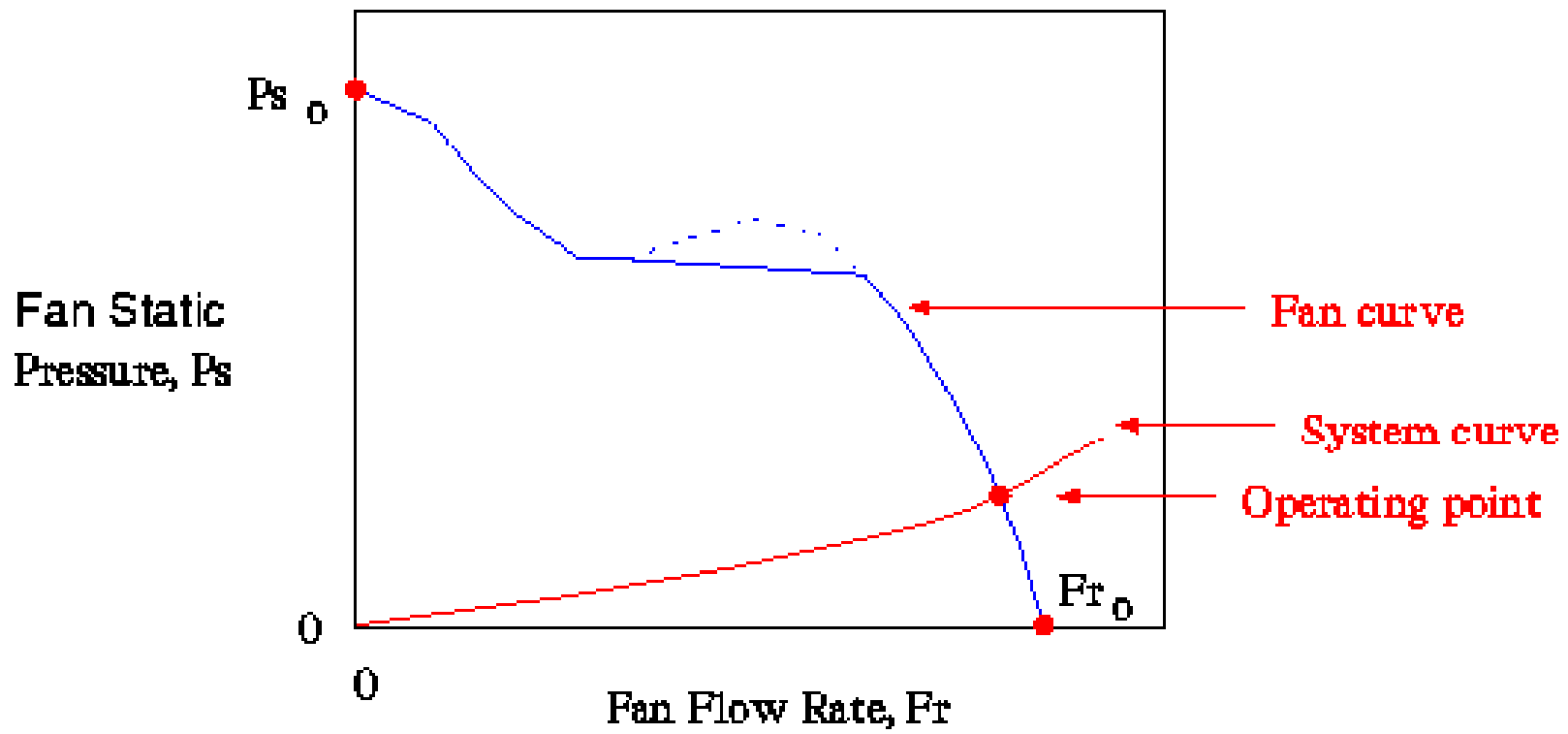
# Finite Element Model



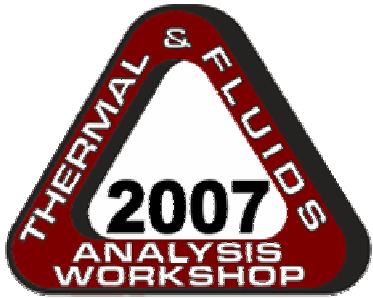


# FE Meshing

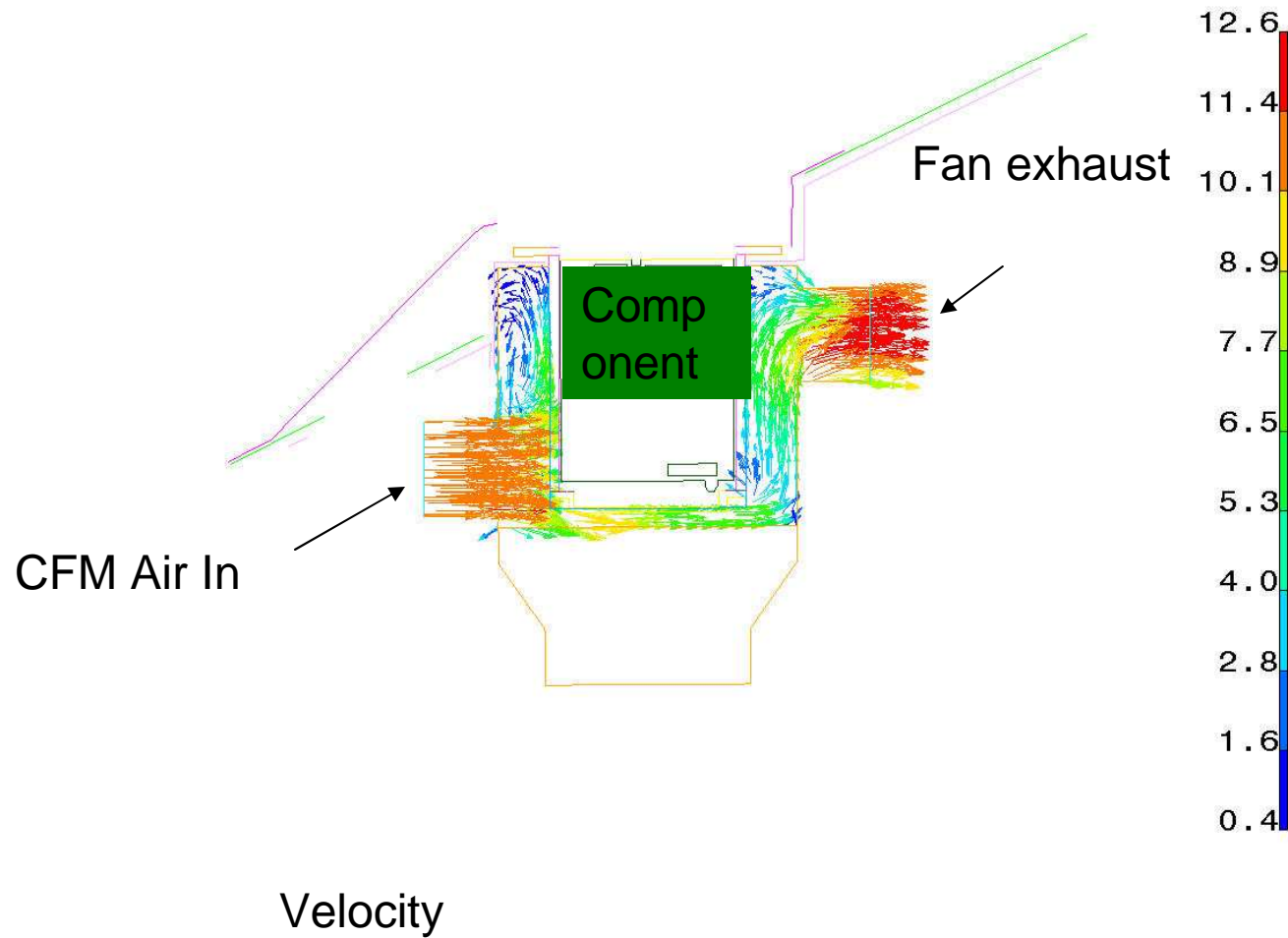


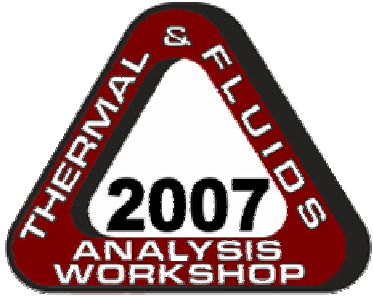






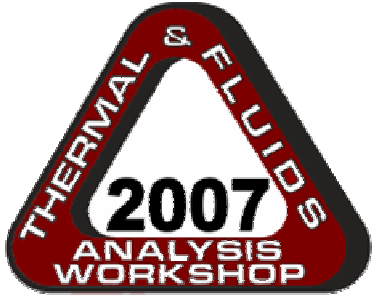
# Air Flow in the Can





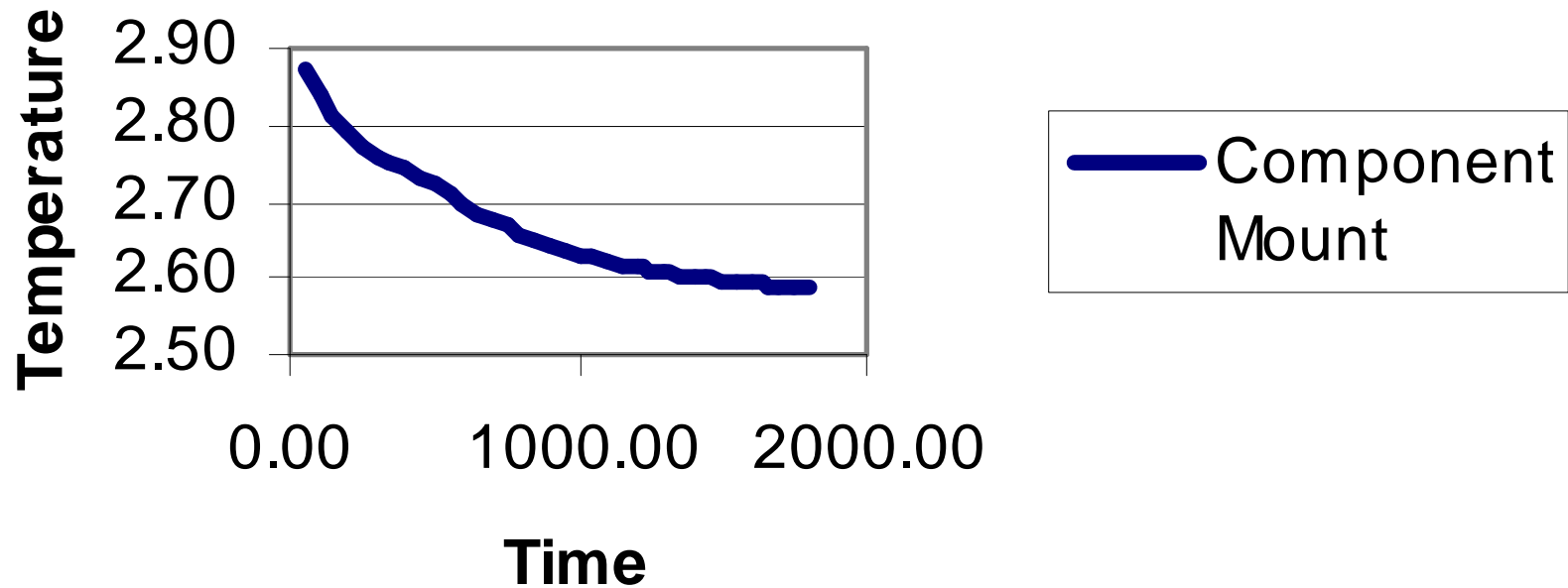
# Design Issues

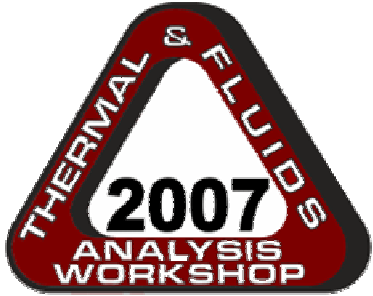
- **Space constraints**
- **Weight**
- **Fan**
- **Placement of inlet and outlet**
- **Reliability, availability, maintenance**
- **Baffling in the can**
- **Environments**



# Temperature Transient

## Component Mount Transient





# Conclusion

- **Concurrent thermal design of component, parts , assemblies and sub-assemblies, and large assemblies can be very effectively performed using I-DEAS/TMG/ESC tool suite**