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Examining Rapid Depressurization of Honeycomb Panels using Computational Fluid Dynamics through Anisotropic Porous Modeling

Max Hewkin-Greggor<sup>1</sup>, Parthiv Shah, Scott Kidney ATA Engineering, Inc., San Diego, CA, 92128

Adam Dybek, Sam LeeDuMez Sierra Space Corporation, Louisville, CO, 80027

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<sup>1</sup> Presenter and corresponding author; mhg@ata-e.com



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## Background

Honeycomb panels experience rapid depressurization. Pressure prediction tools are limited

- Composite honeycomb panels used in solar arrays
- Experience rapid depressurization
- Elevated pressure differential causes structural failure
- Cells perforated to reduce differential
- Existing design rule too simplistic
- Limited use of CAE for predicting venting

#### Objective:

Develop method for predicting differential pressures using CFD









# **Executive Summary**

# CFD workflow for depressurization of honeycomb panels, validated against test data

- Problem simplified:
  - 1. Steady CFD of unit cell
  - 2. Characterize flow to provide porous resistance coefficients
  - 3. Transient porous CFD of whole panel



Porous

# **Typical Composite Honeycomb Panel Geometry**

### Industrially-representative panel



### ≈220k hexagonal cells







# **Unit-Cell CFD Model**

### Fully resolved geometry, characterizes flow

- Unit-cell **steady** CFD model
  (Siemens Simcenter STAR-CCM+)
- Two quarter cells, single perforated wall
- Automated polyhedral wall-resolved mesh
- 3D RANS, ideal gas, k- $\omega$  SST turbulence
  - 45 min run time
- Range of driving pressures
- Record mass flow rates







# **Porous Resistance Coefficient Calculation**

Fit unit-cell results to polynomial to determine resistance coefficients

• Fit results to:

$$\frac{\Delta p}{\Delta L} = P_{iL} u_{SL}^2 + P_{\nu L} u_{SL}$$

- Viscous term neglectable for this panel
- Inertial coefficients:

$$P_{i\xi} = \left(\frac{\rho}{\rho_{ref}}\right) 9.662 \times 10^6 \frac{kg}{m^4}$$
$$P_{i\eta} = \left(\frac{\rho}{\rho_{ref}}\right) 4.956 \times 10^7 \frac{kg}{m^4}$$

where  $\rho_{\rm ref}$  = density of unit-cell simulations

• Values within 12.5% of 1D theory (see paper)





# **Transient Porous CFD Model**

Simple porous cuboid replaces complex honeycomb

- Apply resistance coefficients from unit-cell
- Trimmed cell mesh, one cell thick
- Quasi-2D URANS, ideal gas, inviscid
  - Resistance coefficients account for viscous effects
- Atmospheric pressure drops to near-zero over 14.7 s
- 8.2hr run time for 20s flow time





7







## **Transient Model Results**

### CFD provides spatial results, in addition to 1D metrics



## **CFD vs Flow Network Result Comparison**

Maximum pressure differential agrees with flow network model within 12%

• Flow network model developed in Siemens Simcenter Amesim (see paper)









# Experimental Validation

### Literature case modeled using CFD methodology

- Schweickart and Devaud [1] ran experiment
- Sealed honeycomb, single evacuation point
- Uncertainty in perforation size, film gauge and vacuum radius (see paper)
- CFD approach identical to prior panel
- Non-zero viscous term (-74% perforation area)
- Inertial values  $32 \times$  higher than prior panel



[1] Schweickart, R.B., and G. Devaud, "Predicting Spacecraft Component Differential Pressures during Launch," 50th International Conference on Environmental Systems, 12-15 July 2021.





# **Validation Results**

### CFD results match test (within experimental error)







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11

Vac.

# Conclusions

Workflow captures complex flow within depressurizing honeycomb panel. Provides a fast tool in panel design

- Honeycomb panels experience rapid depressurization
- Perforated cell walls cause complex flow field
- *STAR-CCM*+ CFD methodology:
  - Unit-cell CFD
  - Characterize flow to provide porous coefficients
  - Transient porous CFD of whole panel
- Workflow can return results within 24 hours
- Methodology validated against test data and 1D flow network model
- Future potential:
  - Thermal effects, face venting, automated design optimization











### Contact Us



13290 Evening Creek Drive S San Diego, CA 92128 (858) 480-2000 sales@ata-e.com www.ata-e.com @ATAEngineering ATA Engineering @ataengineeringinc







# **Analysis Approach**

Unit-cell steady CFD & full-panel porous transient CFD

- Fully-resolved CFD of entire panel not feasible
- Problem simplified:
  - Unit-cell steady CFD characterizes flow
  - Calculate porous resistance coefficients
  - Transient porous CFD of whole panel
- Coefficients corroborated with 1D theory
- Validated with 1D flow network model (Siemens Simcenter Amesim)









# **Analytical Honeycomb Model**

Estimate porous resistance coefficients using 1D theory

- Basic flow through orifice with sudden expansion
- Assume low-speed, *locally* incompressible, isothermal, negligible viscous resistance, negligible foil volume
- Fluid encounters  $N_0$  orifices of area  $A_0$  every  $L_\xi$  in  $\xi$  -direction, and  $L_\eta$  in  $\eta$ -direction
- Assume orifice discharge coefficient,  $C_D$
- Full derivation (in paper) gives:

$$P_{i\xi} = \left(\frac{\rho}{2L_{\xi}}\right) \left[\frac{L_{\eta}h}{C_D N_o A_o}\right]^2$$

- Answer agrees with CFD within 12.5%



$$P_{i\eta} = \left(\frac{\rho}{2L_{\eta}}\right) \left[\frac{L_{\xi}h}{C_D N_o A_o}\right]^2$$





# **Unit-Cell Model Verifications and Sanity Checks**

# Density scaling, boundary conditions and discharge coefficients confirmed

- Confirm density scaling is appropriate
  - Unit-cell case with 10% original inlet density and 1000% delta pressure, i.e.  $\Delta p/\rho$  fixed
  - Resulting mass flow within 0.26%; confirms porous resistances scale with local density
- Check boundary conditions/flow direction doesn't affect mass flow:
  - Re-run with symmetry planes along constant X boundaries
  - Re-run with symmetry planes along constant Y boundaries
  - Resulting mass flows within 0.06%; resistance coefficients insensitive to flow direction
- Substantiate unit-cell model discharge coefficient values:
  - CFD results compared to empirical model of Wu et al. [5]  $C_d = 0.61 \left( 1 + 1.07 e^{-0.126 \sqrt{Re_{D_o}}} - 2.07 e^{-0.246 \sqrt{Re_{D_o}}} \right)$
  - CFD captures relationship well

[5] Wu, D., et al., "An Empirical Discharge Coefficient Model for Orifice Flow," International Journal of Fluid Power (2002), Vol. 3, Iss. 3, pp. 13-18.







0.7

0.6

0.5

C<sup>d</sup>

 $10^{3}$ 

# **Flow Network Model**

### Matches CFD within 12.5%

- 1D flow network model of panel (Siemens Simcenter Amesim)
- Hexagonal cell modeled using simple pneumatic chamber with heat exchange and four ports
- Wall venting modeled with pneumatic orifices
- Flow discharge coefficient 0.67 (from unit-cell CFD)
- Computationally infeasible to model every cell
- Grid of 55 cells modeled using 55 pneumatic chambers and orifices
- These 55 chambers represented by one equivalent pneumatic chamber
- Orifice areas in equivalent chamber multiplied by model uncertainty factor, tuned through automated trade-study
- Groups of single equivalent chambers and orifices represent quarter panel
- Pressure logged and compared to transient CFD result









# **Geometric Sensitivity**

### Result sensitive to hole size and vacuum area. Öriginal parameter

- Film gauge reduced 25× to 2.54 um
  - 8% increase in inertial coefficients
  - 60% reduction in viscous coefficients
  - Limited effect on the result
  - Viscous effects not significant for this depressurization schedule
- Hole diameter increased from 0.13 mm to 0.14 mm
  - 32% reduction in inertial resistance coefficients
  - 30% reduction in viscous resistance coefficients
  - Significant venting increase, departure from test
  - Vent rate highly sensitivity to hole size
- Vacuum area doubled (with larger hole diameter)
  - Coefficients unaffected by vacuum change
  - Further increase in venting
  - Vent rate highly sensitive to vacuum area (*in this case*)





