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- Overview of LHP Self-Excited Temperature Oscillations
- Development of LHP Linear Stability Theory and Test Data Verification
- Analysis of "Dynamical System" Behaviors in LHP Operations
- Stable amd Runtime Efficient Solution Method
- Model Simulations in Search of Hopf Bifurcation Points
- Discussion / Path Forward
- Summary





The research endeavor presented herein was initiated and continually funded by the U.S. Naval Research Laboratory (NRL) from 2011 to 2017.







Loop Heat Pipe (LHP)

- invented in the former Soviet Union in 1970s
- two-phase capillary-pumped heat transport – no moving part

Thermal-Fluid Interaction

- heat exchange with environment via components' casing
- fluid "movement" initiated by phase change
- thermal/fluid dynamics of fluid driven by thermal environment



Nominal Operation





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High Frequency Low Amplitude (HFLA) Oscillations $\frac{\partial \dot{Q}_{IN}}{\partial \dot{T}_{SAT,SS}} > \frac{\dot{Q}_{SC,SS}}{\dot{Q}_{IN}} G_E + \frac{(Mc_P)_R}{\rho_v \lambda (V_{RES} - V_{VL} - V_{C,SS}^{(2\phi)})} G_{C,SS}^{(2\phi)} + \frac{\tau_E}{\tau_R} \frac{\partial \dot{Q}_{IN}}{\partial T_{W,SS}^{(E)}} = \Psi_{SS}^{(1)}$

Low Frequency High Amplitude (LFHA) Oscillations

$$\frac{\partial T_{W,SS}^{(E)}}{\partial \dot{Q}_{IN}} < -\frac{1}{\frac{\rho_L}{\rho_V} \frac{\tau_E}{\tau_R} G_E \frac{\dot{Q}_{SC,SS}}{\dot{Q}_{IN}} \left(\frac{V_{RES}}{V_{RES} - V_{VL} - V_{C,SS}^{(2\phi)}}\right)} = -\Psi_{SS}^{(2)}$$

where

$$\tau_{\rm E} = \frac{({\rm Mc_P})_{\rm E}}{G_{\rm E} + G_{\rm C,SS}^{(2\phi)}} \qquad \text{and} \qquad \tau_{\rm R} = \frac{({\rm Mc_P})_{\rm R}}{\left(\dot{Q}_{\rm SC,SS}/\dot{Q}_{\rm 1,SS}\right)G_{\rm E}}$$





J		I
<u>Evaporator</u>		
Primary Wick		Casing/Saddle, 1 st Wick
Material:	Sintered Powder Nickel	Attached Thermal M
Outer Diameter:	24.21mm (0.950")	Thermal Mass-to-Va
Inner Diameter:	<u>9.525mm (0.375'')</u>	Conductance G _E :
Active Length:	0.1524m (6")	Saddle: 7.62cm x 15
Max. Pore Radius:	1.2µm	Vapor Grooves
Permeability:	$4.0 \times 10^{-14} \text{m}^2$	Number of Channels
Effective Conductivity:	<u>7.8W/m-K</u>	Hydraulic Diameter:
Transport Lines		
Vapor Line		Liquid Line
Outer Diameter:	5.54mm	Outer Diameter:
Wall Thickness:	0.508mm	Wall Thickness:
Length:	1.0m	Length:
Condenser	Reservoir	
Number of Parallel Passes	1	Outer Diameter:
Heat Exchanger Tubing		Wall Thickness:
Inner Diameter:	3.99mm	Active Length:
Length:	3.81m (200")	Thermal Mass $(Mc_P)_R$:
Conductance $G_{C}^{(MAX)}$:	25W/K	Conductance $G_{\mathbf{p}}$:

Casing/Saddle, 1^{st} Wick, and Attached Thermal MassAttached Thermal Mass:9,080J/KThermal Mass-to-VaporConductance GE:Conductance GE:8.16 W/KSaddle:7.62cm x 15.24cm x 1.91cm Al 6061Vapor GroovesNumber of Channels:4Hydraulic Diameter:0.05"

And Date5.54mmuter Diameter:5.54mmVall Thickness:0.508mmength:1.2264m (incl. bayonet)Voir43.94mmer Diameter:43.94mm1 Thickness:2.20mmve Length:0.08023mrmal Mass (Mc_p)_p:190J/K

22W/K

Linear Stability Theory has been verified against test data from various LHPs

Physical Dimensions and Properties of NASA/JPL LHP



Previous Research at U.S. Naval Research Laboratory





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<u>Evaporator</u>				
Primary Wick Ca		Casing/Saddle, 1 st Wick, and Attached Thermal Mass		
Material:	Sintered Powder Nickel	Thermal Mass of Heater		
Outer Diameter:	24.21mm (0.950")	Plate + Saddle + Casing:	-1,575J/K ► 8kJ/K	
Inner Diameter:	<u>9.525mm (0.375'')</u>	Thermal Mass-to-Vapor		
Active Length:	0.3048m (12")	Conductance G _E :	<u>35.80 W/K</u>	
Max. Pore Radius:	1.3µm	Vapor Grooves		
Permeability:	$1.3 x 10^{-14} m^2$	Number of Channels:	<u>4</u>	
Effective Conductivity:	<u>7.80W/m-K</u>	Hydraulic Diameter:	<u>0.05 ''</u>	
Transport Lines				
Vapor Line		Liquid Line		
Outer Diameter:	4.76mm	Outer Diameter:	4.76mm	
Wall Thickness:	0.508mm	Wall Thickness:	0.508mm	
Length:	1.524m	Length:	1.96m (incl. bayonet)	
<u>Condenser</u>	<u>F</u>	Reservoir		
Number of Parallel Passes	1	Outer Diameter:	25.4mm	
Heat Exchanger Tubing		Wall Thickness:	<u>1.27mm</u>	
Inner Diameter:	3.744mm	Active Length:	0.127m	
Length:	2.032m (80")	Thermal Mass $(Mc_P)_R$:	<u>135.80J/K</u>	
Conductance $G_{C}^{(MAX)}$:	<u>12.00W/K</u>	Conductance G _R :	<u>16.50W/K</u>	

No LFHA Oscillation with Thermal Mass < 1.93kJ/K LFHA Self-Excited Oscillation Regimes 20W – 165W with Attached Thermal Mass → ∞ 30W – 145W with Attached Thermal Mass = 8kJ/K

Research at Naval Research Laboratory – AIAA-2017-4695

Attached Thermal Mass = 13kJ/K and Sink Temps. = -10°C



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Primary Objectives

- "deep dive" into dynamical system behaviors of LHP thermal-fluid interaction in all plausible operating scenarios/regimes
- develop accurate/efficient analytical tools to predict LHP system performance for large number of conditions (even in uncharted territories)
- eliminate/mitigate ill effects of LHP (temperature) oscillations
- Technical Approach
 - simplify governing equations by exploiting unique characteristics of problems at hand
 - select suitable solution scheme(s) that are numerically stable and runtime efficient
 - conduct far-reaching analytical investigation of LHP performance in relevant conditions
 - search for sensible methods to mitigate/control LHP oscillations





Fluid "Dynamical" System

Heat Exchange with Environment



$$\tau_{3} \frac{d\overline{T}_{SAT}^{(E)}}{d\overline{t}} = \frac{1}{\left(\frac{\partial\overline{\rho}_{V}}{\partial\overline{T}}\right)_{SAT} \left(\overline{V}_{VL} + \overline{V}_{C}^{(2\phi)}\right)} \left(\frac{\overline{\dot{Q}}_{1} - \overline{\dot{Q}}_{C}^{(2\phi)}}{\overline{\lambda}} - \overline{\rho}_{E}^{(V)} \frac{d\overline{V}_{C}^{(2\phi)}}{d\overline{t}}\right) \qquad \qquad \frac{\partial\overline{h}_{F}}{\partial\overline{t}} + \overline{m}_{L} \frac{\partial\overline{h}_{F}}{\partial\overline{\xi}} + \overline{g}_{F^{-\infty}}(\overline{T}_{F} - \overline{T}_{\infty}) = 0$$

$$\tau_{4} \frac{dT_{SAT}^{(R)}}{dt} = \frac{1}{\left(\frac{\partial\overline{\rho}_{V}}{\partial\overline{T}}\right)_{SAT} \left(\overline{V}_{LHP}^{(V)} - \overline{V}_{VL} - \overline{V}_{C}^{(2\phi)}\right)} \left(\frac{-\eta\overline{\dot{Q}}_{SC}^{(MAX)} + \overline{\dot{Q}}_{2} + \overline{\dot{Q}}_{R}^{(W)} + \overline{\dot{Q}}_{R}^{(L)}}{\overline{\lambda}} + \overline{\rho}_{R}^{(V)} \frac{d\overline{V}_{C}^{(2\phi)}}{d\overline{t}}\right)$$

Multi-Scale Perturbation Problem





$$\frac{d\overline{T}_{k}}{d\overline{t}} = G_{j}(\overline{T}_{k}, \overline{T}_{k}', \overline{X}_{i}, \overline{X}_{j}', \overline{X}_{j}, \overline{X}_{j}', \overline{t})$$

$$\epsilon \frac{d\overline{X}_{i}}{d\overline{t}} = F_{i}(\overline{T}_{k}, \overline{T}_{k}', \overline{X}_{i}, \overline{X}_{i}', \overline{X}_{j}, \overline{X}_{j}', \overline{t})$$

$$\epsilon^{2} \frac{d\overline{X}_{j}}{d\overline{t}} = F_{j}(\overline{T}_{k}, \overline{T}_{k}', \overline{X}_{i}, \overline{X}_{i}', \overline{X}_{j}, \overline{X}_{j}', \overline{t})$$

for Thermal Nodes k's in time scale $t_{\mbox{\scriptsize REF}}$

for LHP liquid nodes i's in time scale ϵt_{REF}

for LHP vapor nodes j's in time scale $\epsilon^2 t_{REF}$

Asymptotic Expansion Series Solutions





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- Adaptive Runge-Kutta-Fehlberg
- Model Assumptions for Simulations
 - incompressible flow (Mach No. < 0.2)
 - no mechanical moving part
 - a successful LHP start-up precedes loop operations to be simulated
 - wicks in working condition
 - single-pass condenser/subcooler
 - no gravity-assist mode of operation

Computer Code

- written in BASIC as part of Excel Macro
- spreadsheets utilized as I/O medium
- thermophysical properties of working fluid from NIST database





Analysis of Hopf Bifurcations in NRL LHP



Attached Thermal Mass = 8.0kJ/K

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Analysis of Hopf Bifurcations in NRL LHP











Attached Thermal Mass = 8.0kJ/K

Analysis of Hopf Bifurcations in NRL LHP







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Range of input power for LFHA Oscillations is reduced with decreasing attached thermal mass

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Look Ma, No LFHAs!



No LFHA with thermal mass of 1,950 J/K or less

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Discussion



LHP operations exhibit many fundamental characteristics of nonlinear dynamical systems

Selkov Model of Glycolysis

$$\frac{dx}{dt} = -x + ay + x^2y$$

$$\frac{dy}{dt} = b - ay - x^2y$$

Hopf bifurcations

similar to those of

LFHA oscillation

In LHP operation

Brusselator Model of Autocatalytic Reaction



Phenomena in other dynamical systems may be drawn upon to study LHP oscillatory behaviors

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- Multi-Scale Singular Perturbation Method
 - inspired by *Prandtl's Boundary Layer Theory* ⇒ isolate/separate computational domains into somewhat independent regimes for specific sets of characteristics
 - LHP fluid subsystem has at least two distinct time scales: one for vapor dynamics and one for liquid counterparts (*in addition to those of thermal environment*)
 - modeling of LHPs is perhaps NOT as intimidating as thought
- LHP Dynamical System Analysis
 - verified Hopf Bifurcations in LHP operation
 - characteristics almost identical to those of many other systems \Rightarrow leveraged to serve as roadmap for future research
- Potential operational issues to be investigated
 - externally-forced periodic operating conditions \rightarrow resonance?
 - multiple LHPs thermally-coupled in Thermal Control System
 - unstable "subcritical" Hopf bifurcation in oscillatory regimes