

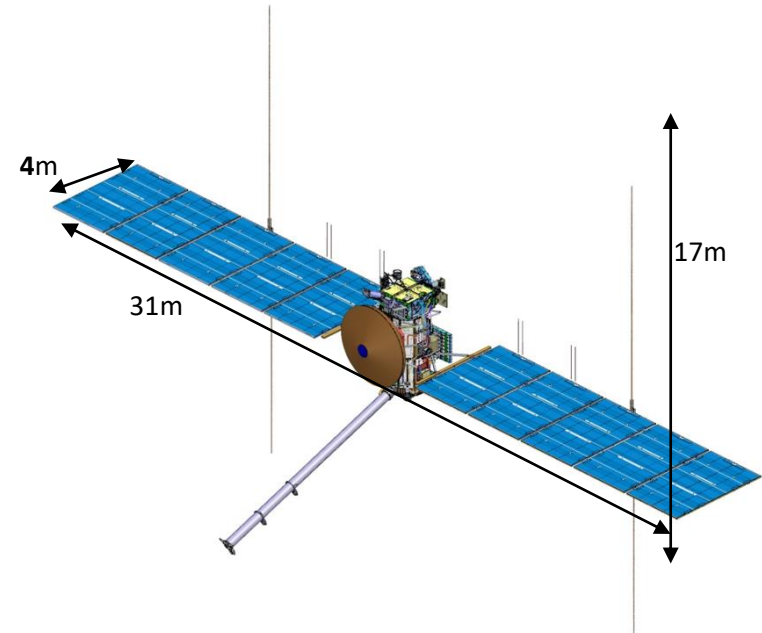
Europa Clipper System TVAC Planning
Hared Ochoa, Frank Kelly, Tyler Schmidt, Andres
Andrade, Sahar Fazlibesheli
Jet Propulsion Laboratory, California Institute of
Technology



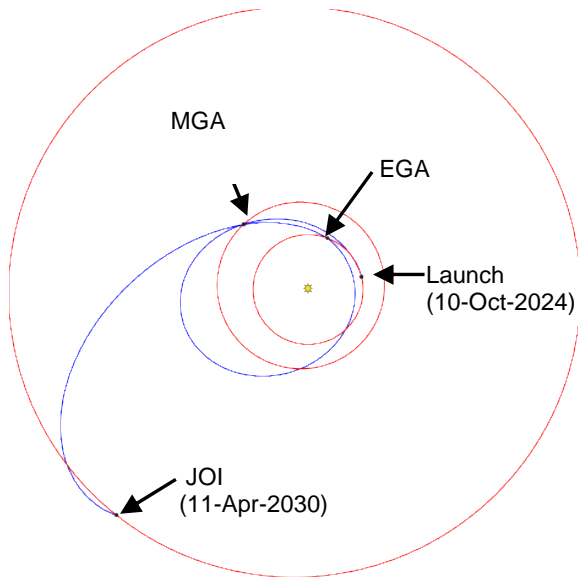
Presented By
Hared Ochoa

Thermal & Fluids Analysis Workshop
TFAWS 2023
August 21-25, 2023
NASA Goddard Space Flight Center
College Park, MD

- Launch Window Oct 2024
- Launch Vehicle: Falcon Heavy
- Trajectory:
 - 5.5 year cruise, Mars Earth Gravity Assist (MEGA) trajectory
 - 0.82 AU closest approach to sun
- 3 Year Science Tour
 - 4.9AU - 5.6 AU
 - Multiple flyby encounters of Europa (and other moons)
 - 9.2 hour eclipse
- ~100m² Solar Array
 - >700W EOM
- 9 science instruments

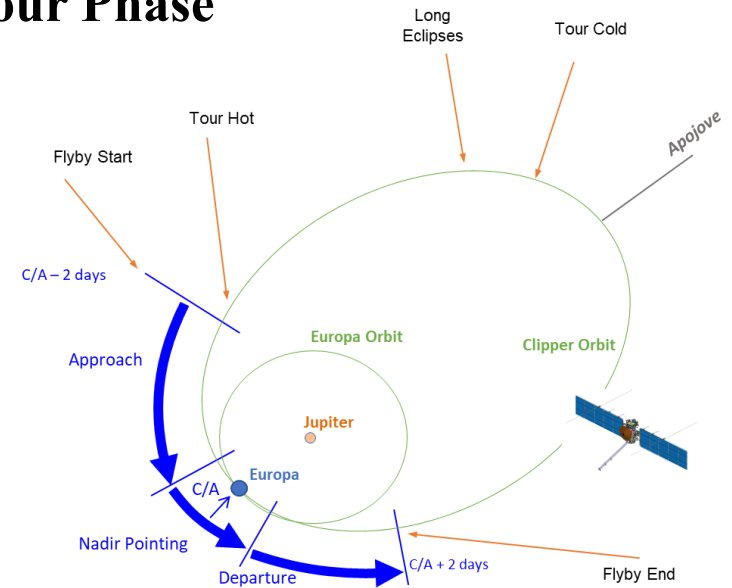


Cruise Phase



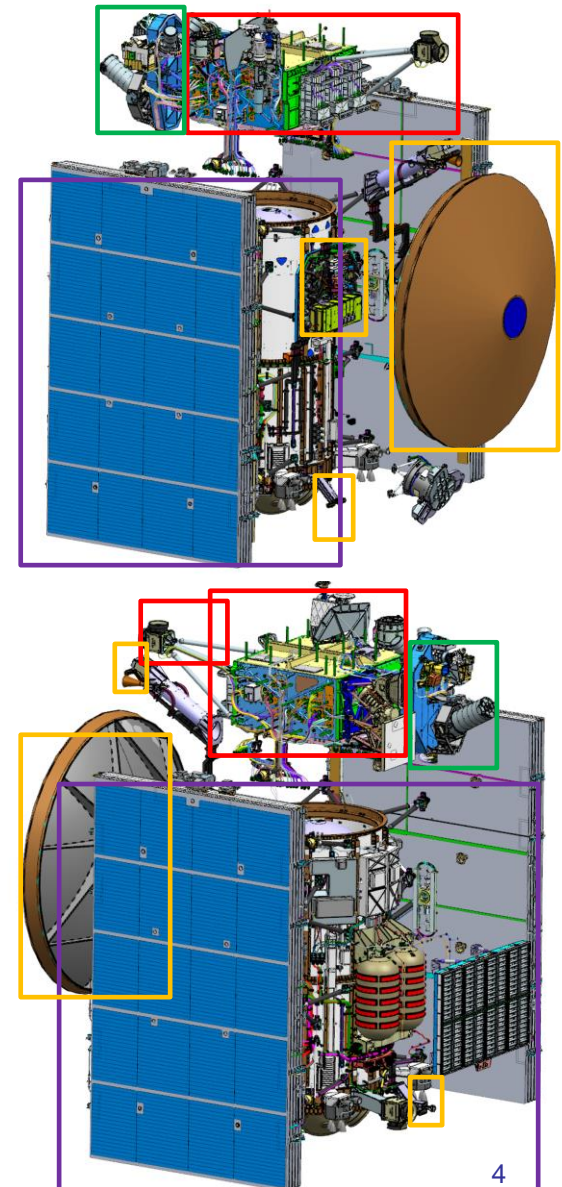
- **5.5 year tour**
 - Closest distance to sun: 0.82AU
 - Furthest distance from sun: 5.6 AU
- **EGA and MGA**
 - Flyby environments are not driving
- **Minimal spacecraft operations:**
 - Trajectory correction maneuvers
 - Data downlink/uplink
 - Instrument checkouts/calibrations
 - Deployments

Tour Phase

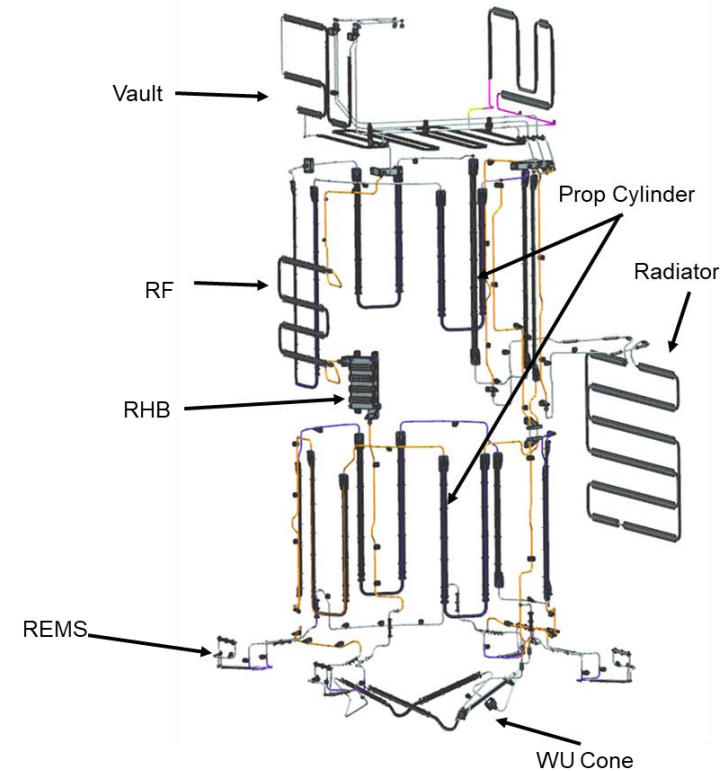


- **14 day Orbit around Jupiter**
 - Long Eclipses only near Apojove
 - Most of Science during Flyby window
- **Flyby Window is Four Days**
 - +/-2 days from Closest Approach
 - Majority of science operations occur in this window
- **Minimal Science Occurs outside of Flyby:**
 - PIMS Instrument
 - MASPEX Apojove science
 - Magnetometer
 - Data downlink/uplink, recharge of batteries
 - Long Eclipses 9.2 hour long

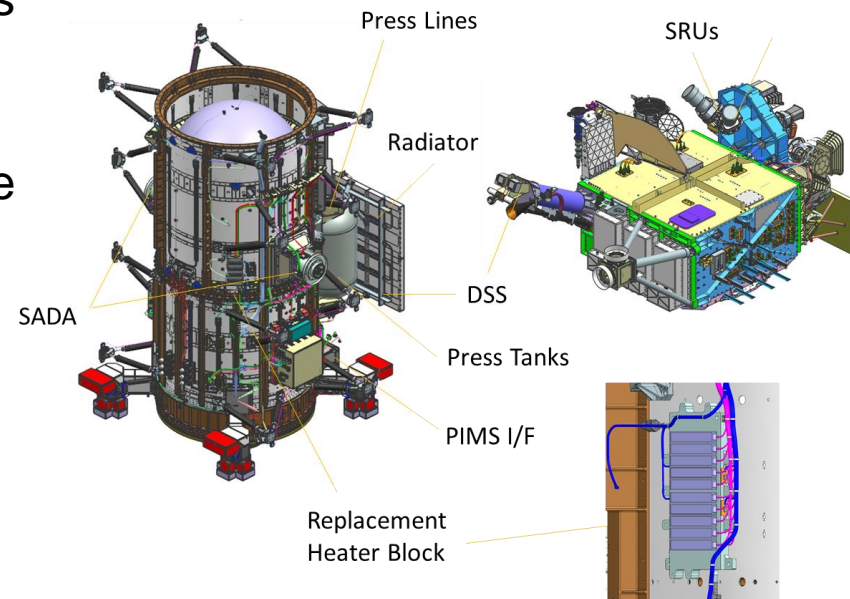
- **Avionics Vault Module** (Red)
 - Instrument/Spacecraft E-boxes, batteries
 - MASPEX, MISE, SUDA, PIMS Upper
- **Propulsion Module** (Purple)
 - Prop tanks x2, press tanks x2, Rocket Engine Modules (REM) x 4
 - SA wings and HRS radiator, RHB
 - ECM, PIMS Lower, REASON
- **RF Module** (Orange)
 - 3m Diameter HGA, LGA, FBA, MGA
 - RF Panel and mini-vault housing electronics
- **Nadir Platform** (Green)
 - Star Trackers
 - EIS NAC/WAC, E-THEMIS, UVS



- Active HRS Control for Vault and Prop Module:
 - Reclaim waste heat from Vault/RF electronics, distribute heat to propulsion system
 - CFC 11 Mechanically pumped fluid loop system (6 pumps total, 1 pump nominally operation providing 0.9 lpm at Vault, RF, REMS, split flow at PM cylinders)
 - Replacement Heater Block maintains prop inlet >15degC.
 - Passive Mixing valves modulate radiator fluid flow
 - Louvers limit radiator heat loss to space during WCC

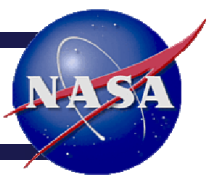


- Thermal Isolation and Passive Thermal Control outside the loop
 - Thermally Isolate external appendages and instruments
 - MLI covers all spacecraft components
 - Use of Sunshades (HGA, Vault sunshade, separation ring sunshade) to limit sun loading during inner cruise
- Heater Control for certain components
 - Flight Software controlled heaters for Star Trackers, sun sensors, SA gimbal, Pressurant tanks, and instrument sensor assemblies
 - Some heaters “on-loop” as well (RHB, radiator, and “watchdog” FP monitor)





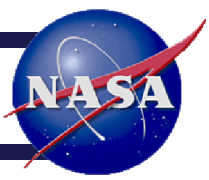
Thermal System Characteristics



- Major sources of heat:
 - Solar loading (during inner cruise). Certain exposed components are sensitive to solar loading.
 - Vault Electronics and RF electronics waste heat generation (up to 750W dissipated on the loop during flybys)
- Major Sources of heat loss:
 - Radiative heat loss through MLI
 - HRS radiator heat loss
 - Large external passive structures (HGA, Solar Array, MagBoom Cannister)
- Largest heater power demand:
 - Minimum power (on-loop) required to keep prop subsystem above min AFTs in worst-case cold scenarios: ~410W



Test Scope and Objectives

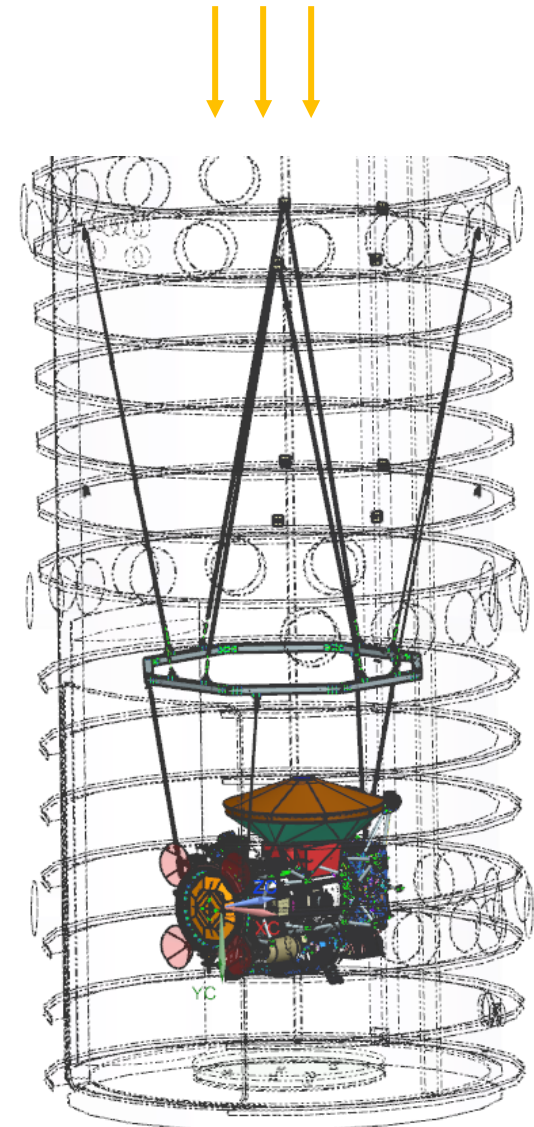


- Test Article: Clipper Spacecraft plus instruments
- Test Location: JPL 25 ft Space Simulator with Solar Sim
- Test Durations: ~18 days
- Test Start Date: Late December
- Scope:
 - System-level thermal design validation and functional testing
- Objective:
 - Verify Allowable Flight Temperature compliance
 - Verify Workmanship of TCS hardware
 - Validate integrated spacecraft design over temp
 - Obtain sufficient data for thermal model correlation to be used in final flight predictions

- Spacecraft suspended in center of 25ft Space Simulator
- Solar Simulator with 19' lens
 - Intensities up to 1.4 solar constants can be achieved.
 - Kendall Radiometer present
 - Full flux mapping done before test
- The walls and floor are lined with cryogenic shrouds.
 - Planned temperature control -185°C
 - Operating pressure is $<1 \times 10^{-6}$ torr.

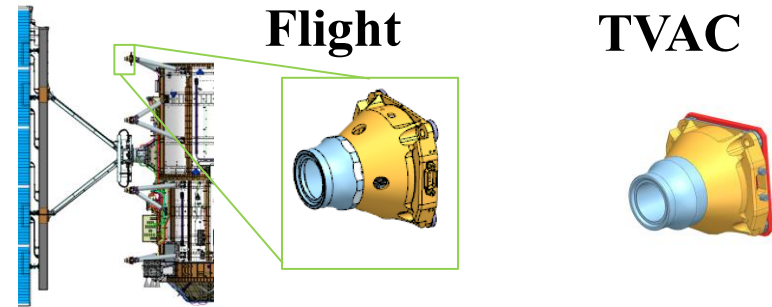


- Solar Simulator Heating from the top
 - 0.82AU to 5.6 AU fluxes, along with eclipses to be simulated
- Vehicle suspended in horizontal position
 - with the HGA pointed up
 - Radiator pointed to floor
 - Note: cruise orientation is HGA pointed to sun +/-5deg
- Floor and Wall shrouds are flooded with LN2 (-180°C)
 - Floor may be warmer (-150 °C)
- MagBoom, Solar Array, LV separation system, not in test
 - Simulators planned to match thermal performance/heat balance

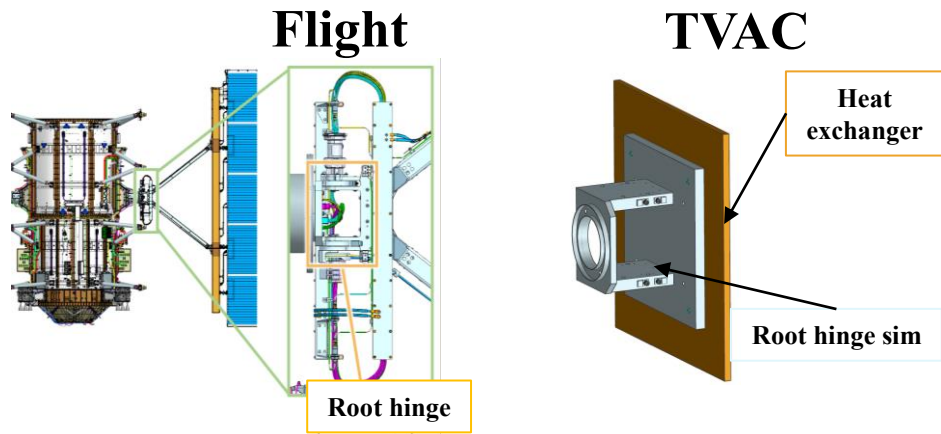


Simulated Hardware

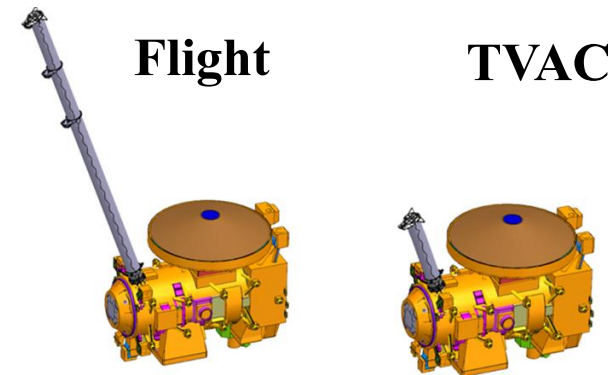
- Not all hardware will be available in time for TVAC
- Additionally, some hardware can't be used due to facility constraints
- All simulators design to replicate heat loss of missing flight hardware.



- **Solar Array HDRMs simulators**
 - Simplified geometry of 18 HDRMs matching primary dimensions and material properties



- **Solar Array Assembly root hinge simulator**
 - GSE assembly with heat exchangers to simulate solar array boundary condition and heat loss
 - Flight-like thermal isolator between root hinge sim and Solar array drive assembly



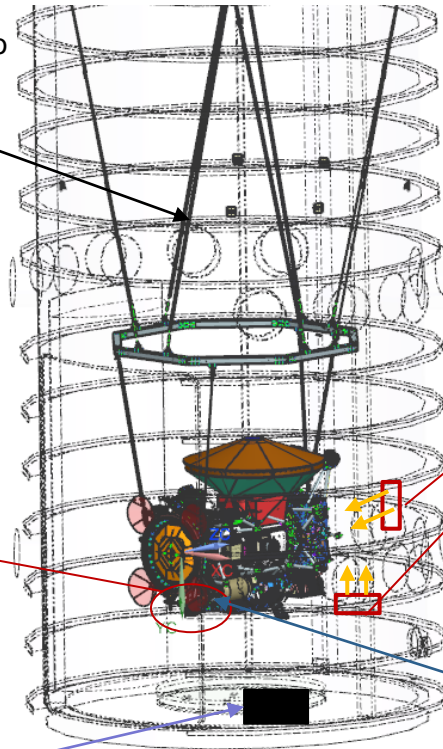
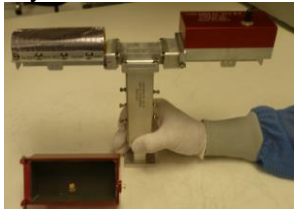
- **Magnetometer Boom Simulator**
 - Shortened assy. to fit in chamber.
 - Replicates flight hardware, including thermal isolation coatings, and heaters.
 - Key focus on cannister assembly thermal isolation and FG mass model thermal isolation.

Lift fixture Assembly

- Suspends Spacecraft
- Designed to limit solar sim shadowing
- Thermal isolation at SC mounting fixtures to limit heat transfer

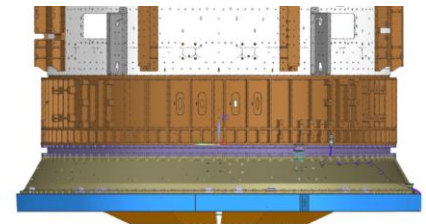
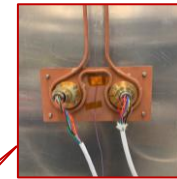
RF Hat couplers:

- Red anodized aluminum surfaces used for functional testing of antennas.
- Only allowed on shadowed antennas



CQCMs 2x :

- Measure deposition of outgas volatiles. Temperature controlled with GN₂/LN₂
- Two locations, near instruments



E-themis Target:

- Located on floor of chamber, used for Functional test of instrument
- In view of HRS radiator, impacts appear negligible

Horizontal Lift Ring:

- Interfaces with LVA and acts as attachment point for GSE lift fixture
- Simulates flight clamp-band sep system optical properties
- Significant non-flight mass_{1,2} coupled

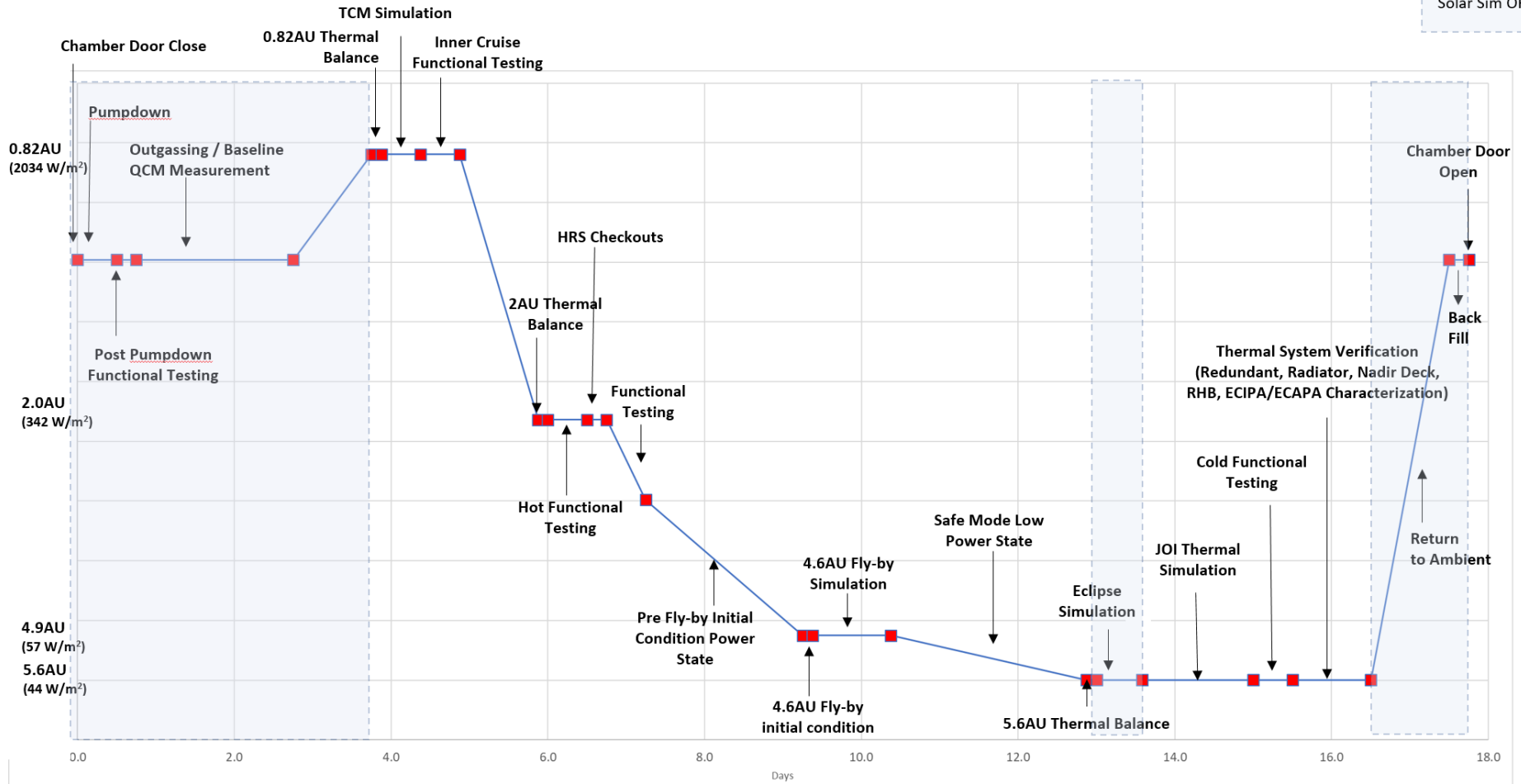


Test Instrumentation



- Labview Data Acquisition System
- Thermocouples (TCs) Type E TCs, 26 AWG
 - Approximate 550 TCs planned
- Louver Cameras:
 - For observing louver open/close angle
- T_sink measurement
 - 12"x12" MLI with TC facing floor
- Test Heaters:
 - SA Simulator heaters: Support warm-up and back-up for boundary condition maintenance.
 - Horizontal Lift Ring heaters: Support warm-up and contingency heaters
 - Harness Guard heaters: for non-flight harness to zero out heat loss

Solar Sim OFF



Key Test Cases

- **Inner Cruise Thermal Balance (0.82 AU):**
 - Verify AFTs in WCH sun environment
 - Stressing for Sun sensors, RF Antennas, Prop Module hardware
- **Outer Cruise Thermal Balance (2 AU):**
 - Verify AFTs in WCH outer cruise environment
 - Stressing for RF Radios and Potentially Batteries
- **Jupiter Tour Hot Thermal Balance (4.9 AU):**
 - Thermal balance point at Jupiter and initial condition for flyby
- **Jupiter Tour Flyby 12 hour transient (5.6 AU):**
 - Verify AFTs in WCH flyby operations.
 - Stressing for Vault hardware.
- **Jupiter Tour Cold Thermal Balance (5.6 AU):**
 - Verify AFTs are met in WCC flyby operations
 - Verify Heater Duty Cycle and Avg. Power demand
 - Simulate 9.2 hour Eclipse after thermal balance
 - Simulate JOI pre-conditioning after eclipse



Considerations for Modeling and Correlation

- Test used to correlate thermal model and key uncertainties are targeted
 - MLI blanket effective emittance (and absorptance)
 - Heat loss from secondary support structures and instrument assemblies
 - Transient response for stressing flyby
- Plan to limit uncertainties due to non-flight GSE
 - Provide sufficient instrumentation across non-flight like interfaces
 - Measure optical properties and design deterministic geometries
 - Characterize solar simulator via solar flux mapping
 - Obtain T_{sink} estimate for radiator FOV

Summary

- Clipper Flight System TVAC is planning and implementation stages. Campaign is scheduled to start in December 2023
- Primary objective is to validate the thermal design of the spacecraft
- Test Campaign will expose spacecraft to flight like environments including 0.82AU solar flux and Jupiter Cold environments
- Simulators planned for flight hardware not available for use in TVAC to account for missing heat leaks/sources
- Ground support equipment designed to limit impacts to spacecraft heat balance